World’s Finest Blacksmith Tools and Equipment at the Best Prices

www.blacksmithsdepot.com

Kayne and Son       100 Daniel Ridge Road  Candler NC 28715
                   (828) 667-8868 or 665-1988

***All Prices Subject to Change***

www.customforgedhardware.com
All visits by appointment only
PLEASE CALL FIRST
(828) 667-8868 or (828) 665-1988

Prices Subject to Change
* Check website or call for latest pricing.

We are happy to provide the information to help you make a decision on the tools you need or want.

Prices do not include shipping.
Pictures are not to scale. Stock photos may be used.
Colorations may vary from pictures.

Disclaimer Metalworking is inherently dangerous. Knowledge of materials, equipment, and procedures are the responsibility of the user.
We assume no responsibility for use of the products we sell. Improper use of tools and equipment are a sure way for accidents to happen.
We strongly recommend formal training and study in metalwork prior to use of our products.

All hammers, punches, hot/cold cutters, and flatters complete with handles unless noted.
Many Hammers require final finishing of face, peen and handle.

Pursuant to Federal and State Nexus Tax Laws, Blacksmiths Depot has been contacted to pay sales tax in several states. If your state has made this request we will start collecting your states sales taxes on Nov. 1 2020.

Directions from the East (Asheville):
Take I-40 West to Exit 44.
Turn right at the end of the exit ramp on US-19/23.
Go to the 4th traffic light (approx. 1.9 mi.)
Turn right onto Asbury Rd. and go to end. (approx 1.6 mi.)
Turn left onto Monte Vista Rd. to 2nd road on right (approx. 0.3 mi.)
Turn Right onto Daniel Ridge Rd.
Blacksmiths Depot is #100 on right (approx 0.6 mi.)

Directions from the West (Canton):
Take I-40 East to Exit 37.
Turn right at end of exit ramp to traffic light
Turn left on US-19/23
Go to 2nd traffic light (approx. 3.9 mi.)
Turn left onto Dogwood Rd. to flashing traffic light (approx. 1.1 mi.)
Turn right onto Monte Vista Rd and go to Daniel Ridge Rd. (approx. 1 mi.)
Turn left onto Daniel Ridge Rd.
Blacksmiths Depot is #100 on right (approx 0.6 mi.)
## Swedish Hammers
**Blacksmiths Depot, and Peddinghaus brands**

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight (grams)</th>
<th>Price ($)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#babyswed BD</td>
<td>500</td>
<td>30.00</td>
</tr>
<tr>
<td>#490swed BD</td>
<td>800</td>
<td>30.00</td>
</tr>
<tr>
<td>#02swed Pedd</td>
<td>1000</td>
<td>40.00</td>
</tr>
<tr>
<td>#03swed BD</td>
<td>1250</td>
<td>45.00</td>
</tr>
<tr>
<td>#01swed Pedd</td>
<td>1500</td>
<td>50.00</td>
</tr>
<tr>
<td>#05swed Pedd</td>
<td>2000</td>
<td>65.00</td>
</tr>
</tbody>
</table>

**Swedish Hammer Deal!**
800 Gram Blacksmiths Depot, 1000, 1500 and 2000 Gram Peddinghaus

#SwedDeal $160.00

**Ultimate Swedish Hammer Deal!**
Includes all 6 Swedish hammers

#ultimatesweed $230.00

## French Hammers

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight (grams)</th>
<th>Price ($)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#6</td>
<td>100 Grams (0.22 lb)</td>
<td>12.00</td>
</tr>
<tr>
<td>#7</td>
<td>160 Grams (0.35 lb)</td>
<td>12.00</td>
</tr>
<tr>
<td>#9</td>
<td>250 Grams (0.55 lb)</td>
<td>15.00</td>
</tr>
<tr>
<td>#10</td>
<td>315 Grams (0.69 lb)</td>
<td>16.00</td>
</tr>
<tr>
<td>#11</td>
<td>400 Grams (0.88 lb)</td>
<td>20.00</td>
</tr>
<tr>
<td>#12</td>
<td>500 Grams (1.10 lbs)</td>
<td>22.00</td>
</tr>
<tr>
<td>#13</td>
<td>630 Grams (1.39 lbs)</td>
<td>25.00</td>
</tr>
<tr>
<td>#15</td>
<td>800 Grams (1.76 lbs)</td>
<td>30.00</td>
</tr>
<tr>
<td>#16</td>
<td>1000 Grams (2.2 lbs)</td>
<td>35.00</td>
</tr>
<tr>
<td>#17</td>
<td>1250 Grams (2.76 lbs)</td>
<td>45.00</td>
</tr>
<tr>
<td>#18</td>
<td>1500 Grams (3.3 lbs)</td>
<td>48.00</td>
</tr>
<tr>
<td>#19</td>
<td>2000 Grams (4.4 lbs)</td>
<td>65.00</td>
</tr>
<tr>
<td>#20</td>
<td>2500 Grams (5.8 lbs)</td>
<td>75.00</td>
</tr>
</tbody>
</table>

**French Set of 3**

1000,1500 & 2000G $135.00

See French Hammers for grams to pounds

See our website for Larson Hammers and the most up to date products and prices

## German Hammers

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight (grams)</th>
<th>Price ($)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#28</td>
<td>100 Grams</td>
<td>16.00</td>
</tr>
<tr>
<td>#29</td>
<td>300 Grams</td>
<td>18.00</td>
</tr>
<tr>
<td>#30</td>
<td>500 Grams</td>
<td>22.00</td>
</tr>
<tr>
<td>#31</td>
<td>600 Grams</td>
<td>28.00</td>
</tr>
<tr>
<td>#32</td>
<td>800 Grams</td>
<td>30.00</td>
</tr>
<tr>
<td>#33</td>
<td>1000 Grams</td>
<td>35.00</td>
</tr>
<tr>
<td>#34</td>
<td>1500 Grams</td>
<td>45.00</td>
</tr>
<tr>
<td>#35</td>
<td>2000 Grams</td>
<td>60.00</td>
</tr>
</tbody>
</table>

**German Set**

(1000,1500,2000G) $125.00

## Nordic Hammers

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight (grams)</th>
<th>Price ($)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#267</td>
<td>1000 Grams</td>
<td>35.00</td>
</tr>
<tr>
<td>#bdnordic1.5</td>
<td>1500 Grams</td>
<td>40.00</td>
</tr>
<tr>
<td>#269</td>
<td>2000 Grams</td>
<td>50.00</td>
</tr>
</tbody>
</table>

**Nordic Set (all 3)** $115.00

## Habbe Hammers

Cross pein hammer with the unique balance that you can only get from a Habberman style of hammer. Slightly smaller face than a czech hammer and brushed metal finish.

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight (grams)</th>
<th>Price ($)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#Habbe-500</td>
<td>500 Grams</td>
<td>45.00</td>
</tr>
<tr>
<td>#Habbe-1000</td>
<td>1000 Grams</td>
<td>50.00</td>
</tr>
<tr>
<td>#Habbe-1500</td>
<td>1500 Grams</td>
<td>55.00</td>
</tr>
</tbody>
</table>

**Habbe Set of 3** $140.00

## Perun Professional Hammers

Very similar to a Czech hammer but with a reduced size face. Like the Habberman

Hand carved handles- wedge split

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight (grams)</th>
<th>Price ($)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#perunpro-1k</td>
<td>1000 Gram</td>
<td>$70.00</td>
</tr>
<tr>
<td>#perunpro-1.5k</td>
<td>1500 Gram</td>
<td>$75.00</td>
</tr>
<tr>
<td>#perunpro-2k</td>
<td>2000 Gram</td>
<td>$80.00</td>
</tr>
</tbody>
</table>

**Pro Set of 3** $200.00

## Straight Peen Hammers

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight (grams)</th>
<th>Price ($)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#stright1k</td>
<td>1000 Gram</td>
<td>$62.00</td>
</tr>
<tr>
<td>#39</td>
<td>1250 Grams</td>
<td>$65.00</td>
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<tr>
<td>#40</td>
<td>1500 Grams</td>
<td>$75.00</td>
</tr>
<tr>
<td>#41</td>
<td>2000 Grams</td>
<td>$80.00</td>
</tr>
</tbody>
</table>

**Straight Peen set**

(1250, 1500 & 2000g) $200.00

www.blacksmithsdepot.com
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**Hammers continued**

### 200 Dinging Hammers
- #44 100 Grams $22.00
- #46 250 Grams $27.00
- #47 315 Grams $28.00
- #48 400 Grams $35.00
- #49 500 Grams $35.00
- #52 800 Grams $55.00
- #53 1000 Grams $58.00
- #54 1250 Grams $70.00
- #55 1500 Grams $78.00
- #57 2500 Grams $120.00

**#48SQ** 400 Grams - Square Face $45.00

### 209 Raising Hammers
- #83 400 Grams $55.00

### 219 Chasing / Raising Hammer
- Peddinghaus
  - #84a 400 Gram $45.00
  - Picard
  - #84 400 Gram $45.00

### 220 Doming / Sinking Hammers
- #73 200 Grams $45.00
- #74 300 Grams $50.00
- #76 500 Grams $65.00
- #78 1000 Grams $115.00

### 208 Embossing Hammers
- #69 250 Grams $50.00
- #71 400 Grams $55.00
- #72 630 Grams $60.00

### 208 Embossing Hammers
- #69 250 Grams $50.00
- #71 400 Grams $55.00
- #72 630 Grams $60.00

### Double Sided Raising Hammer
- 3/8” diameter on both sides
- 1” long face
- 4-1/2” head length 9-3/4” handle
- 6 oz. head weight
- #jraise $30.00

### 220 Doming / Sinking Hammers
- #73 200 Grams $45.00
- #74 300 Grams $50.00
- #76 500 Grams $65.00
- #78 1000 Grams $115.00

### Jewelers Chasing Hammers
- #21 1 in. face 3 oz $25.00
- #22 1-1/8 in. face 4.5 oz $25.00
- #23 1-1/4 in. face 6 oz $25.00
- Chasing hammer set $65.00

### Goldsmiths Hammer
- 100 Grams
  - #gold-100 $40.00

### Scythe Hammer
- #579a 500 Grams $35.00

### Planishing / Polishing Hammers
- #42 Picard 375 Grams $45.00
- #42a Pedd. 400 Grams $58.00
- #43 Picard 750 Grams $70.00
- #43a Pedd. 750 Grams $70.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
Bossing Mallets
#843  1 lb      (#8)     $35.00
#844 1.25 lb  (#9)    $40.00
#845  1.5 lb   (#10)   $45.00
Set of 3  $110.00

Rawhide Mallet
2” mallet,  3.5” head length  
#RHMALL-2  $38.00
2.75” mallet, 4.75” head length  
#RHMALL-2.75  $60.00

Wooden Mallet
Hickory head and handle  
$15.00 Each
2” Face  #WDMALLET2
2-1/4” Face #WDMALLET225

OC Baby Flatter
1.5” Square face
3” head  12” Handle
$70.00

Riveting Hammer Handle Kit
Slotted for use with flat wedges
Includes flat wood and metal wedges
10” under the head (12” overall)
Hickory, wax dipped
Approx 7/16” x 11/16” eye
# RM-rivetinghdl  $7.00

Peddinghaus Style Handle
Hickory with Metal conical wedge.
Large enough for you to reshape as you need.
16” long.  Largest hammer eye~ 1.2 x 0.7.
#94kit Hammer Handle  $10.00

Club Hammer heads
Great for making hammers, but are hardened and should be annealed prior to forging. The hard part, the eye, is already done for you.
Handles may already be installed.
**all dimensions are approximate**

Copper Hammer
#373  600 Grams $51.00
#374 1000 Grams $80.00

Jim Poor Flatter
2-3/8” square face
3” head length
2 lb. head weight
15.5” long handle
#JP-FLTR  $130.00

Round Safety Wedges
Sold in packs of 10
#842-1/2  1/2”  $5.00
#187 9/16”  $7.50
#842-3/4  3/4”  $10.00

Flat Steel Wedges
5/32 x 15/32 x 1.125”
Sold in packs of 20
#flatwedge $5.00

Wonderlok ‘EM Wood Glue .70 oz
#wonderlockem $9.00

French style wedge set
#98wdg1  10-12mm  $2.50
#98wdg2  14-16mm  $3.50
#wdg3 11,12,14,16 &18mm  $8.00

Wood Wedge  (not pictured)
Sold in packs of 25
#188  $5.00

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(4)
Horseshoeing

Jim Poor
Cross Pein Hammers
15" Handle
$210.00 Each
#JPCP1.75 1.75 lbs
#JPCP2 2 lbs

Jim Poor
Ball Pein Hammers
15" Handle
$210.00
#JPTBC2 2 lbs

Jim Poor
Clipping Hammers
15" Handle
$210.00 Each
#JPCLIP1.75 1.75 lbs
#JPCLIP2 2 lbs

Jim Poor
Flatter
2-3/8" square face
3" head length
2 lb. head weight
15.5" long handle
#JP-FLTR $130.00

Jim Poor
Fuller / Creaser
15" Handle
$115.00 Each
#FLR2L Left #FLR2R Right

Jim Poor
Forepunches
$65.00 Each
#JPCYTP1 City head (shown)
#JPEH1 E Head (not shown)

Jim Poor
Prichel Punch
#JPFFP $65.00

Diamond Pritchel Punch
#585 $15.00

Blacksmiths Depot
Rounding Hammers
1.85 and 2.5 lbs
Forged and Heat Treated SAE 4140
14" Hickory Handle
Fully contoured cheeks
#bdrounding1.85 $40.00
#bdrounding2.5 $40.00
Set of both #ndhmrset $70.00

Jim Poor
Clinch Cutter
# CC1 $50.00

ECONOMY FARRIER
Fire Tongs
$30.00 Each
#BD-FT-14x12 1/4"
#BD-FT-516x12 5/16"
#BD-FT-38x14 3/8"
#BD-FT-12x14 1/2"

Diamond Farrier
Race Track Driving Hammers
10 oz. round face (11.5" length)
# FH 10 $28.00
14 oz. square face (12" length)
# FH 14 $30.00

Save Edge® Horse Rasps
Original Horse Rasp #SE-OHR $30.00
Beast Horse Rasp #SE-BR $35.00
Photo Finish Rasp #SE-PFR $32.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
Blacksmiths Tool Kits

Comprised of tools that are the most popular for the new craftsman and professional alike

** Other size hardy shanks may be available upon request. **

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**Small Tool Kit: $135.00**

- 800g Swedish Hammer
- 400 mm German Wolf Jaw Tongs
- Hot Slit chisel
- Bib Apron
- Pair Mens Kevlar Jersey Gloves
- Clear Safety Glasses
- Ear plugs

---

**Large Tool Kit: $495.00**

- 800g Swedish Hammer
- 400 mm German Wolf Jaw Tongs
- 500 mm German Wolf Jaw tongs
- Scrolling Pliers
- Small Scrolling Fixture
- Large Scrolling Fixture
- 1 lb. Anti-Boraz EZ weld
- Bib Apron
- Pair Mens Kevlar Jersey Gloves
- Clear Safety Glasses
- Sodium Flare Safety Glasses
- Ear Plugs
- 1” Traditional Hardy**
- 1” Basic Bending Fork **
- Book - Skills of the Blacksmith Vol. 1
- Book - Skills of the Blacksmith Vol. 2

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**Bladesmith Kit $395.00**

- 800g Swedish Hammer
- 3/4” Blade Tongs
- 1-1/4” Blade Tongs
- White Mountain Flux
- Cherry Red Case hardening Compound
- PBC anti-scaling compound
- Tomahawk Handle
- Tomahawk Drift
- Pair Mens Jersey Gloves
- Jumbo Block Brush
- Sodium Flare Safety Glasses
- Ear Plugs
- Book - The Complete Bladesmith
- Book - Handles and Guards

---

**Super Large Blacksmith Kit $1750.00**

- 800g Swedish Hammer
- 400 mm German Wolf Jaw Tongs
- 500 mm German Wolf Jaw tongs
- Hot Slit chisel
- Bib Apron
- Pair Mens Kevlar Jersey Gloves
- Clear Safety Glasses
- Sodium Flare Safety Glasses
- Ear Plugs
- 1” Basic Bending Fork **
- 1” Traditional Hardy**
- Book - Skills of a Blacksmith Vol 1
- Rolling Coal Forge
- 50 lbs of coal

---

**THE DREAMER #1 $3125.00**

- 800g Swedish Hammer
- 400 mm German Wolf Jaw Tongs
- 500 mm German Wolf Jaw tongs
- Scrolling Pliers
- Small Scrolling Fixture
- Large Scrolling Fixture
- 1 lb. Anti-Boraz EZ weld
- Bib Apron
- Pair Mens Kevlar Jersey Gloves
- Clear Safety Glasses
- Sodium Flare Safety Glasses
- Ear Plugs
- 1” Traditional Hardy**
- 1” Basic Bending Fork **
- Book - Skills of the Blacksmith Vol. 1
- Book - Skills of the Blacksmith Vol. 2
- 165 lb Peddinghaus Anvil
- Rolling Coal Forge
- 50 lbs of coal

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**THE DREAMER #2 $2850.00**

- 800g Swedish Hammer
- 400 mm German Wolf Jaw Tongs
- 500 mm German Wolf Jaw tongs
- Scrolling Pliers
- Small Scrolling Fixture
- Large Scrolling Fixture
- 1 lb. Anti-Boraz EZ weld
- Bib Apron
- Pair Mens Kevlar Jersey Gloves
- Clear Safety Glasses
- Sodium Flare Safety Glasses
- Ear Plugs
- 1” Basic Bending Fork **
- 1” Traditional Hardy**
- Book - Skills of the Blacksmith Vol. 1
- Book - Skills of the Blacksmith Vol. 2
- 165 lb Peddinghaus Anvil
- Forgemaster™ Blacksmith Model
- Gas Forge #50000

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BLACKSMITHS DEPOT / OFF-CENTER PRODUCTS MADE IN THE U.S.A.
Purchase 4 or more and get $2.50 off per pair

Blade Tongs
$50.00 Each
#196 3/4"  #195 1"  #197 1-1/4
#198 1-1/2" blade 1-3/4, blade 2"

OC Universal Tongs
Hold angle, pipe, round and square bar in multiple size #285 $50.00

OC Wolf Jaw
#384  $50.00

OC Side Jaw Tongs
#oc sidejaw  $50.00

U Box Tongs
$50.00 Each
#UBOX.75  3/4"
#UBOX1.25  1-1/4"
#UBOX1.75  1-3/4"
#UBOX1  1"
#UBOX1.5  1-1/2"
#UBOX2  2"

Combo Blade Tongs
$50.00 Each
Combination Ubox & Blade jaws on these one of kind tongs
#coblade75  3/4"
#coblade1  1"
#coblade1.25  1-1/4"
#coblade1.5  1-1/2"
#coblade1.75  1-3/4"
#coblade2  2"

5/8" RR Spike Tongs in use

Pickup Tongs
#418  20"  $50.00
#419  26"  $50.00

Rating Tongs
Flat Bit Tongs
#FLATBIT  $50.00

Hammer Eye Tongs
#HMREYE  $50.00

Chainmaker V Bit Tongs
Full Duty  $50.00 Each
#309  1/4"  #426  3/8"
#307  1/2"  #383  5/8"
#308  3/4"  #310  1"
#311  1-1/4"  #312  1-1/2"
#313  1-3/4"  #314  2"

Shallow V 1/4-5/8" (Inset)
Deep V 3/4 -2"

Hawk Eye Tongs
#HAWKEYE  $50.00

Gooseneck Tongs Full Duty
$50.00 Each
#Goose-14  1/4"
#485  3/8"
#443  1/2"
#445  5/8"
#444  3/4"
#450  1"
#451  1-1/4"  #317  1-1/2"
#318  1-3/4"  #319  2"

5/8" RR Spike Tongs

Scrolling Tongs
#428  $50.00
#562  90° Bent  $50.00

OC Side Jaw Tongs
#oc sidejaw  $50.00

Box V Tongs
$65.00 Each
#BoxV-34  3/4"
#BoxV-1  1"
#BoxV-114  1-1/4"
#BoxV-112  1-1/2"
#BoxV-134  1-3/4"
#BoxV-2  2"

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## European Tongs

### German Wolf Jaw Tongs
- **#213** 300 mm 12” 3/16-3/8” $35.00
- **#214** 400 mm 16” 5/16-1/2” $40.00
- **#215** 500 mm 20” 3/8-1” $45.00
- **#216** 600 mm 24” 3/8-1-3/16 $65.00
- **#217** 700 mm 28” 1/2-1-3/8” $80.00
- Set of 300, 400 & 500 mm $110.00

### Universal Wolf Tongs
- **#263** 300 mm $55.00
- **#264** 400 mm $60.00
- **#265** 500 mm $65.00
- **#266** 600 mm $70.00
- Set of 300, 400 & 500 mm $165.00

### OPEN Flat Tongs (also called blank bits)
- Designed for you to rework the bit to fit your need.
- **#258open** 300 mm $50.00
- **#259open** 400 mm $55.00
- **#245open** 500 mm $60.00
- **#246open** 600 mm $65.00
- Set of 300, 400 & 500 mm $155.00

### CLOSED Flat Tongs
- Perfect for sheet or plate
- **#258closed** 300 mm $40.00
- **#259closed** 400 mm $45.00
- **#245closed** 500 mm $50.00
- **#246closed** 600 mm $55.00
- Set of 300, 400 & 500 mm $125.00

### German Round Tongs
- **#218** 300 mm $35.00
- **#219** 400 mm $40.00
- **#220** 500 mm $45.00
- **#221** 600 mm $65.00
- **#222** 700 mm $80.00
- Set of 300, 400 & 500 mm $110.00

### German Half Round Tongs
- **#223** 300 mm $35.00
- **#224** 400 mm $40.00
- **#225** 500 mm $45.00
- **#226** 600 mm $65.00
- **#227** 700 mm $80.00
- Set of 300, 400 & 500 mm $110.00

### German Box Jaw Tongs
- *Resize to fit thickness*
- **#228** 300 mm (5/8”) 11.8” $35.00
- **#229** 400 mm (3/4”) 15.75” $40.00
- **#230** 500 mm (1”) 19.7” $45.00
- **#231** 600 mm (1-1/8”) 23.6” $65.00
- Set of 300, 400 & 500 mm $110.00

### German Single Bit Pickup
- **#235** 300 mm $35.00
- **#236** 400 mm $40.00
- **#237** 500 mm $45.00
- **#238** 600 mm $65.00
- Set of 300, 400, & 500mm $110.00

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**www.blacksmithsdepot.com**

(828) 667-8868 or 665-1988
European Tongs Cont.

**German Knee Tongs**

- #232 300 mm $35.00
- #233 400 mm $40.00
- #234 500 mm $45.00
- Set of all three $110.00

**German Rivet Tongs**

- #239 400 mm $40.00
- #240 500 mm $45.00

**German Ring Tongs**

- #241 300 mm $35.00
- #242 400 mm $40.00
- #243 500 mm $45.00
- Set of 300, 400 & 500 mm $110.00

**Punch Tongs - Rings tongs with attached tong ring. See Page 11**

**German 30° Bent Scrolling Pliers**

- #203 $40.00
- #202 $40.00
- #201 $35.00

**German 30° Bent Scrolling Pliers**

- #239 400 mm $40.00
- #240 500 mm $45.00

**German 30° Bent Scrolling Pliers**

- #203 $40.00
- #202 $40.00
- #201 $35.00

**German 30° Bent Scrolling Pliers**

- #239 400 mm $40.00
- #240 500 mm $45.00

**German Ring Tongs**

- #241 300 mm $35.00
- #242 400 mm $40.00
- #243 500 mm $45.00
- Set of 300, 400 & 500 mm $110.00

**Tong Rings**

- #650 1/2"
- French and German Tongs (pictured)
- #666 3/4"
- For OC Full Duty Tongs and Economy tongs

**Economy Tong Rings**

- (Not shown)
- $3.50 each

**BD-CLIP-114 1-1/4”**
**BD-CLIP-1916 1-9/16”**
**BD-CLIP-2 2”**
**BD-CLIP-238 2-3/8”**

**More sizes coming**

---

**PERUN TONGS**

**Forged in Poland**

**PERUN Box Tongs**

- Pbox 50-300 $40.00
  - Approx. 2” jaw - 12” reins
  - Holds approx 3/4” flatbar stock
- Pbox 60-340 $42.00
  - Approx. 2-3/8” jaw - 13-3/8” reins
  - Hold approx. 1” flat bar stock
- Pbox 80-400 $45.00
  - 3-1/8” jaw - 15-3/4” reins
  - Holds approx. 1-3/16” flat bar stock

**PERUN Universal Tongs**

- PUNI 75-350 COMING SOON!
  - 14” long - Holds 1/4-7/16” stock
- PUNI 85-400 $45.00
  - 16” long - Holds 5/16-5/8 stock

**PERUN Flat Bar tongs**

- Designed to hold 2” wide flat bar
- These will handle up to 1/2” thick flat bar
- Approximately 16” length
- #PFLAT2 COMING SOON!

**PERUN Side Grab Tongs**

- Polish version of flat elbow tongs,
- Pside60-300 COMING SOON!
  - 12” long reins plus the jaw
  - Psde70-400 $42.00
  - 16” long reins
  - Psde80-500 $42.00
  - 20” long reins

**PERUN Square V Tongs**

- Holds from 5/16” to 3/4”
  - PV60-300mm $40.00
  - 2-3/8” jaw and 12” reins
  - PV80-400mm $45.00
  - 3-1/8” jaw and 16” reins
  - PV90-500mm
  - 3-1/2” jaw and 19” reins
  - COMING SOON!

**www.blacksmithsdepot.com**
(828) 667-8868 or 665-1988
### ECONOMY IMPORTS

**Quenching and resizing not Recommended**

Lengths are for reins only.

---

#### BOLT TONGS

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<tr>
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<th>Size</th>
<th>Price</th>
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<td>¼”</td>
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<td>$30.00</td>
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<tr>
<td>BD-BT-1x14</td>
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#### 14” BOLT TONGS HEAVY DUTY
(May have balls on rein ends)

$40.00 each

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#### 18” BOLT TONGS HEAVY DUTY
(May have balls on rein ends)

$45.00 Each

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#### V- JAW TONGS

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<td>BD-V-38X12</td>
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<tr>
<td>BD-V-1X14</td>
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#### Multi-V Jaw Tongs

Import version of the Wolf jaw tong
Holds round & square

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#### UNIVERSAL WOLF JAW TONGS

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#### SPIKE HEAD

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**ECONOMY IMPORTS (cont)**

### U TYPE BOX JAW TONGS

$38.00 Each

- **For 1/4” Thick Stock**
  - BD-UB12-14X38: 1/4" x 3/8"
  - BD-UB12-14X12: 1/4" x 1/2"
  - BD-UB12-14X34: 1/4" x 3/4"
  - BD-UB12-14X1: 1/4" x 1"
  - BD-UB12-14X114: 1/4" x 1-1/4"
  - BD-UB12-14X112: 1/4" x 1-1/2"
  - BD-UB12-14X134: 1/4" x 1-3/4"
  - BD-UB12-14X2: 1/4" x 2"
  - BD-UB12-14X214: 1/4" x 2-1/4"
  - BD-UB12-14X212: 1/4" x 2-1/2"

- **For 5/16” Thick Stock**
  - BD-UB12-38X34: 3/8" x 3/4"
  - BD-UB12-38X1: 3/8" x 1"
  - BD-UB12-38X114: 3/8" x 1-1/4"
  - BD-UB12-38X112: 3/8" x 1-1/2"
  - BD-UB12-38X134: 3/8" x 1-3/4"
  - BD-UB12-38X2: 3/8" x 2"
  - BD-UB12-38X214: 3/8" x 2-1/4"
  - BD-UB12-38X212: 3/8" x 2-1/2"

- **For 3/8” Thick Stock**
  - BD-UB12-12X34: 1/2" x 3/4"
  - BD-UB12-12X1: 1/2" x 1"
  - BD-UB12-12X114: 1/2" x 1-1/4"
  - BD-UB12-12X112: 1/2" x 1-1/2"
  - BD-UB12-12X134: 1/2" x 1-3/4"
  - BD-UB12-12X2: 1/2" x 2"
  - BD-UB12-12X214: 1/2" x 2-1/4"
  - BD-UB12-12X212: 1/2" x 2-1/2"

### BOX JAW TONGS

$35.00 each

- **For 1/4” Thick Stock**
  - #BD-BX12-14X12: ½” width
  - #BD-BX12-14X34: 3/4” width
  - #BD-BX12-14X1: 1” width
  - #BD-BX12-14X114: 1 1/4” width
  - #BD-BX14-14X38: 1 3/8” width
  - #BD-BX14-14X112: 1 1/2” width
  - #BD-BX14-14X134: 1 3/4” width
  - #BD-BX14-14X2: 2” width
  - #BD-BX14-14X214: 2 1/4” width
  - #BD-BX14-14X212: 2 1/2” width

- **For 5/16” Thick Stock**
  - #BD-BX12-516X12: ½” width
  - #BD-BX12-516X34: 3/4” width
  - #BD-BX12-516X1: 1” width
  - #BD-BX12-516X114: 1 1/4” width
  - #BD-BX12-516X138: 1 3/8” width
  - #BD-BX12-516X112: 1 1/2” width
  - #BD-BX12-516X134: 1 3/4” width
  - #BD-BX12-516X2: 2” width
  - #BD-BX12-516X214: 2 1/4” width
  - #BD-BX12-516X212: 2 1/2” width

- **For 3/8” Thick Stock**
  - #BD-BX12-38X34: 3/4” width
  - #BD-BX12-38X1: 1” width
  - #BD-BX12-38X114: 1 1/4” width
  - #BD-BX12-38X112: 1 1/2” width
  - #BD-BX12-38X134: 1 3/4” width
  - #BD-BX12-38X2: 2” width
  - #BD-BX12-38X214: 2 1/4” width
  - #BD-BX12-38X212: 2 1/2” width

- **For 1/2” Thick Stock**
  - #BD-BX14-12X34: 3/4” width
  - #BD-BX14-12X1: 1” width
  - #BD-BX14-12X114: 1 1/4” width
  - #BD-BX14-12X138: 1 3/8” width
  - #BD-BX14-12X112: 1 1/2” width
  - #BD-BX14-12X134: 1 3/4” width
  - #BD-BX14-12X2: 2” width
  - #BD-BX14-12X214: 2 1/4” width
  - #BD-BX14-12X212: 2 1/2” width

### Z TYPE BOX JAW TONGS

$38.00 Each

- **For 1/4” Thick Stock**
  - #BD-ZB12-14X38: 1/4” x 3/8"
  - #BD-ZB12-14X12: 1/4” x 1/2"
  - #BD-ZB12-14X34: 1/4” x 3/4"
  - #BD-ZB12-14X1: 1/4” x 1"
  - #BD-ZB12-14X114: 1/4” x 1-1/4"
  - #BD-ZB12-14X112: 1/4” x 1-1/2"
  - #BD-ZB12-14X134: 1/4” x 1-3/4"
  - #BD-ZB12-14X2: 1/4” x 2"
  - #BD-ZB12-14X214: 1/4” x 2-1/4"
  - #BD-ZB12-14X212: 1/4” x 2-1/2"

- **For 5/16” Thick Stock**
  - #BD-ZB12-38X34: 3/8” x 3/4"
  - #BD-ZB12-38X1: 3/8” x 1"
  - #BD-ZB12-38X114: 3/8” x 1-1/4"
  - #BD-ZB12-38X112: 3/8” x 1-1/2"
  - #BD-ZB12-38X134: 3/8” x 1-3/4"
  - #BD-ZB12-38X2: 3/8” x 2"
  - #BD-ZB12-38X214: 3/8” x 2-1/4"
  - #BD-ZB12-38X212: 3/8” x 2-1/2"

- **For 3/8” Thick Stock**
  - #BD-ZB12-12X34: 1/2” x 3/4"
  - #BD-ZB12-12X1: 1/2” x 1"
  - #BD-ZB12-12X114: 1/2” x 1-1/4"
  - #BD-ZB12-12X112: 1/2” x 1-1/2"
  - #BD-ZB12-12X134: 1/2” x 1-3/4"
  - #BD-ZB12-12X2: 1/2” x 2"
  - #BD-ZB12-12X214: 1/2” x 2-1/4"
  - #BD-ZB12-12X212: 1/2” x 2-1/2"

- **For 1/2” Thick Stock**
  - #BD-ZB12-12X34: 3/4” width
  - #BD-ZB12-12X1: 1” width
  - #BD-ZB12-12X114: 1 1/4” width
  - #BD-ZB12-12X138: 1 3/8” width
  - #BD-ZB12-12X112: 1 1/2” width
  - #BD-ZB12-12X134: 1 3/4” width
  - #BD-ZB12-12X2: 2” width
  - #BD-ZB12-12X214: 2 1/4” width
  - #BD-ZB12-12X212: 2 1/2” width

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(828) 667-8868 or 665-1988
DOUBLE PICKUP TONGS
#BD-DP-3x14 $35.00

SCROLL Pliers
#BD-ST-212X8 $30.00

TRIPLE PICKUP TONGS
#BD-TP-6x14 $40.00

CLOSE MOUTH FLAT TONGS
#BD-CP-4x14 $30.00

OPEN MOUTH FLAT TONGS
#BD-OP-4x14 $30.00

SCROLL TONGS
MEDIUM - 2.5" JAW
#BD-ST-212X14-M $30.00
LARGE - 5" JAW
#BD-ST-5X14-L $30.00

FARRIER FIRE TONGS
$30.00 Each
#BD-FT-14x12 1/4"
#BD-FT-516x12 5/16"
#BD-FT-38x14 3/8"
#BD-FT-12x14 1/2

90° SCROLL Pliers
1-1/2" JAW from bend
#BD-ST-112X890 90° $35.00

SINGLE PICKUP TONGS
$35.00 each
BDPU-1 1"
BDPU-112 1.5"
BDPU-2 2"
BDPU-212 2.5"

CLAW JAW TONGS
#BD-CLAW $35.00

SCROLL TONGS
MEDIUM - 2.5" JAW
(NOT PICTURED)
#BD-ST-212X14-M $30.00
LARGE - 5" JAW
#BD-ST-5X14-L $30.00

OPEN MOUTH FLAT TONGS
#BD-OP-4x14 $30.00

CLOSE MOUTH FLAT TONGS
#BD-CP-4x14 $30.00

TRIPLE PICKUP TONGS
#BD-TP-6x14 $40.00

CLOSE MOUTH FLAT TONGS
#BD-CP-4x14 $30.00

OPEN MOUTH FLAT TONGS
#BD-OP-4x14 $30.00

SCROLL TONGS
MEDIUM - 2.5" JAW
#BD-ST-212X14-M $30.00
LARGE - 5" JAW
#BD-ST-5X14-L $30.00

FARRIER FIRE TONGS
$30.00 Each
#BD-FT-14x12 1/4"
#BD-FT-516x12 5/16"
#BD-FT-38x14 3/8"
#BD-FT-12x14 1/2

90° SCROLL Pliers
1-1/2" JAW from bend
#BD-ST-112X890 90° $35.00

SINGLE PICKUP TONGS
$35.00 each
BDPU-1 1"
BDPU-112 1.5"
BDPU-2 2"
BDPU-212 2.5"
ECONOMY IMPORTS (cont)

ECONOMY ROUND BOTTOM SWAGES

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BTSWAGE-SET All 5 $200.00

ECONOMY ROUND TOP SWAGES

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TPSWAGE-SET All 5 $225.00

Complete Set of 10

COMPLETE-RNDSW-SET $375.00

ECONOMY BOTTOM FULLERS

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BTFL SET All 4 $175.00

ECONOMY TOP FULLERS

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TPFL SET All 4 $175.00

Complete Set of 8

COMPLETE-FL-SET $300.00

ECONOMY FULLER PUNCHES

$25.00 Each

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<tr>
<td>BDFP516</td>
<td>5/16&quot;</td>
<td>#BDFP38 3/8&quot;</td>
</tr>
<tr>
<td>BDFP12</td>
<td>1/2&quot;</td>
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</tr>
<tr>
<td>BDFP34</td>
<td>3/4&quot;</td>
<td>#BDFP1 1&quot;</td>
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ECONOMY SLUG PUNCHES

$20.00 Each

<table>
<thead>
<tr>
<th>Item</th>
<th>Size</th>
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<tbody>
<tr>
<td>BD-SLUG14</td>
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</tr>
<tr>
<td>BD-SLUG38</td>
<td>3/8&quot;</td>
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ECONOMY IMPORTS (cont)

ECONOMY TONG SLIT CHISELS

$25.00 Each

Cast 5160 tool steel
Approx 4.5" length with tong groove
Curved cutting edge

<table>
<thead>
<tr>
<th>Item</th>
<th>Size</th>
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</thead>
<tbody>
<tr>
<td>#BD-SLIT</td>
<td>1.5&quot; cutting edge</td>
</tr>
<tr>
<td>#BD-SLITN</td>
<td>3/4&quot; cutting edge</td>
</tr>
</tbody>
</table>

ECONOMY TONG SLIT CHISELS

$25.00 Each

Cast 5160 tool steel
Approx 4.5" length with tong groove
Curved cutting edge

<table>
<thead>
<tr>
<th>Item</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>#BD-SLIT</td>
<td>1.5&quot; cutting edge</td>
</tr>
<tr>
<td>#BD-SLITN</td>
<td>3/4&quot; cutting edge</td>
</tr>
</tbody>
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ECONOMY TONG SLIT CHISELS

$25.00 Each

Cast 5160 tool steel
Approx 4.5" length with tong groove
Curved cutting edge

<table>
<thead>
<tr>
<th>Item</th>
<th>Size</th>
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<tbody>
<tr>
<td>#BD-SLIT</td>
<td>1.5&quot; cutting edge</td>
</tr>
<tr>
<td>#BD-SLITN</td>
<td>3/4&quot; cutting edge</td>
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ECONOMY NAIL HEADERS

$30.00 Each

<table>
<thead>
<tr>
<th>Item</th>
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<tr>
<td>BD-NH316</td>
<td>3/16&quot;</td>
<td>#BD-NH14 1/4&quot;</td>
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<td>BD-NH516</td>
<td>5/16&quot;</td>
<td>#BD-NH38 3/8&quot;</td>
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<td>BD-NH716</td>
<td>7/16&quot;</td>
<td>#BD-NH12 1/2&quot;</td>
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ECONOMY BICKERN

$50.00 Each

<table>
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<td>BD-BICK34</td>
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<td>BD-BICK1</td>
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ECONOMY LONG SQUARE DRIFT

#BD-LONGSQUARE $25.00

ECONOMY LONG ROUND DRIFT

#BD-LONGGROUND $25.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
Punch Set 10 Piece H13 Tong Punch Set - Includes: Chisel, Butcher, 5/16” square tapered punch, 1/4” Round tapered punch, 1/4”, 1/2” & 3/4” Ball End (Bob) Punches, 1/8”, 1/4” & 3/8” Fullers and punch tongs (Tongs may differ from Picture)

#CDSET $325.00

Punch Tongs (if purchased separately) #punchtongs $60.00


3/16” stamp Size 3/8 Thick Steel 2-3/4” long
#Letset316 $150.00

1/4” stamp Size 7/16 Thick Steel 3” long
#Letset14 $150.00

Letter and Number Combo Set 36 Pieces

3/16” 3/8 Thick 2-3/4” Long
#Comboset 3/16 $180.00

1/4” 7/16 Thick 3” Long
#Comboset 1/4 $180.00

Number Heavy Duty Stamp Set 9 Pieces: Numbers 0-8 6 & 9 are the Same

3/16” stamp Size 3/8 Thick Steel 2-3/4” long
#Numset316 $50.00

1/4” stamp Size 7/16 Thick Steel 3” long
#Numset14 $50.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988

Tong Slit Chisels
Designed to be held in your ring tongs
H-13 tool steel
Machined from 1” round
Tong area 3/4” x 3/4”

#593 Tong Slitter $32.00

Individual Punches available for $35.00 Each

5 piece Round tong punch set.
Made of H13. Includes tapered punches in 5 sizes 5/16, 3/8, 1/2, 5/8 and 3/4” Tong area 3/4” x 3/4”

#tongpunchset-rd $160.00

5 piece Square Punch set
Double heat treated H13 tool steel. Includes tapered square punches in 5 sizes 1/4, 3/8, 1/2, 5/8 and 3/4”. Tong area 3/4” x 3/4”

#tongpunchset - sq $150.00

Round Drifts
Curved chisel end for piercing & drifting through bar stock. Professionally heat treated H-13 striking end tapered for easy drop through

Lengths depend on diameter:
#drift3/8 3/8” = 3.5” $30.00
#drift1/2 1/2” = 4” $35.00
#drift5/8 5/8” = 4.5” $40.00
#drift3/4 3/4” = 5” $45.00
#drift1 1” = 6” $55.00
#drift1.25 1.25” = 7” $70.00

Drift set of 5 (3/8-1”)
#driftset $185

Symbol Set
1/4” Symbols - 5 pieces: Arrow, 5 pointed star, plus sign, asterisk, & pound sign
#symset $75.00

Fraction Set
3/16” Fractions 8 pieces: 1/8, 3/16, 1/4, 3/8, 1/2, 5/8, 7/8, 3/4
#fracset $190.00
Hand Punches
Made in USA from 1/2" or 5/8" round stock  Made of H-13, Heat treated 6-7" length
All 15 punches - Ball/bob, Eye and Fuller $325.00!

Bob or Ball Hand Punches
Individual Punches $25.00 each" All 6 #bobset $125.00

Round Punches
Wooden Handle
#504 10 mm (3/7) $80.00
#508 18 mm (3/4) $80.00
#509 20 mm (13/16) $95.00
#510a 10 mm long Handle $105.00

Hand punch set for making eyeballs.
Sizes 1/8", 3/16", 1/4", 3/8", 1/2"
Individual Punches $28.00 each" All 5 #eyeset $120.00

Hand Punch Fullers
Sizes: 1/8"1/4" 3/8" 1/2
Individual Punches $25.00 each” All 4 #fullerset4 $90.00

Square Punches
Long Wooden Handle
#511 15 mm $135.00
#512 20 mm $165.00

Manganese Silicon SteelAir Cooling ONLY
Anti Mushrooming Caps (except hacking Chisel)

#521 Center Punch
Chrome Vanadium $10.00

#516 Hot Slit Chisel $15.00
#516pk 5 for $60.00

#517 Cold Chisel $15.00

#518 Pointed Chisel $15.00

#519 Narrow Chisel $15.00

#520 Hacking Chisel $15.00

Anvil Devel
3 File Steel Cutting Edges 1/2 x 2-1/2" #652 $5.00 Each

German Hot Cutter
with long handle #500 1500 Grams $95.00

Hot /Cold Cutter
#502 1500 Grams $65.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
Scrolling Fixtures
Quick and easy forming of multiple scrolls.
Strong and heavy tools 3/8” x 1” mild steel
Forged and fabricated in the USA - Vise mount
French style scroll with fishtail (Not on XSmall)
XSmall Scrfix 2 x 3 Makes 3 x 5-1/2” Scroll $15.00
Small Scrfix 3.5” x 4.5” Makes 6” Scroll $25.00
Large Scrfix 6” x 9” Makes 8” Scroll $35.00
X Large Scrfix 9” x 12” Makes 10” Scroll $45.00
SET OF TWO (SM & L) $55.00
SET OF THREE (SM, L, XL) $95.00
SET OF ALL FOUR $107.00
Scrolling Kit! $170.00
Includes: Set of all 4Scrolling fixtures
Scrolling wrench Blank
Basic Bending fork 1”

Tomahawk Drift - Mandrel
Length 11-3/8” Tapers to 1/2 x 1-1/2” inch
#661 $35.00

Mouse Hawk Handles
15” length, hickory tapers up to 7/8” x 1-1/4” eye
Mouse H $10.00 2 for $18.00

Tomahawk not included

Adjustable Twisting Wrench
12” Drop Forged Adjustable wrench with 10” welded handle on opposite side
#adj-twist $45.00

Twisting Wrench
DIY Laser Cut Blank
1/2” and 1” openings 12.5” total length 1/2” thick mild steel
#SW1/2-1 $35.00

DIY Laser Cut Blank.
Mild Steel, 16” TW-1/4, TW-3/8 TW-1/2 $25.00 each Set of 3 $70.00

Scrolling Wrench
DIY Laser Cut Blank
1/2” and 1” openings 12.5” total length 1/2” thick mild steel
#SW1/2-1 $35.00
**Spring Swages**

See website for intended mounting and special instructions for use in all spring swages and texture tools. See page 20 for weld on or bolt on hardy shanks.

**Ball Swage**
- $75.00 Ea
  - #335 1/2”
  - #336 5/8”
  - #337 3/4”
  - #338 1”

**Mid Ball Swage**
- $75.00 Ea
  - #332 1/2”
  - #333 3/4”
  - #334 1”

**Rope Swage**
- $75.00 Ea
  - #339 3/8”
  - #340 1/2”
  - #341 5/8”
  - #342 3/4”
  - #344 1”

**Acorn Swage**
- $75.00 Ea
  - #448 1/2”
  - #345 5/8”
  - #348 1”

**Mid Taper Swage**
- $75.00 Ea
  - #473

**Square Mid Ball Swage**
- $75.00 Ea
  - #368 1/2”
  - #369 5/8”
  - #401 3/4”

**Round Swage**
- $75.00 Ea
  - #349 3/8”
  - #350 1/2”
  - #351 5/8”
  - #352 3/4”

**Diamond Twist Swage**
- #864 $75.00

**Multi Round Swage**
- $80.00 Ea
  - #441 3/16, 1/4 & 3/8”

**Spear Point Swage**
- #386 $75.00
  - www.blacksmithsdepot.com
  - (828) 667-8868 or 665-1988

**Square Point Swage**
- $75.00 Ea
  - #464 1/2”
  - #465 5/8”
  - #471 3/4”

**Drawing Swage**
- $75.00 Ea
  - 1-1/4”
  - #414
Spring Fuller
Spring Swage $75.00 Each
#486  Straight
#486-90°  90°

Ring Texture Swage
#588 $75.00

Hammer Texture
Swage For Round
#396  $75.00

Hammer Texture
Swage For Flat
#362  $75.00

Ring Texture Swage
#588 $75.00

Vine Texture Swage
$75.00 Each
#472   Small  for 3/16 to 3/4” bar
#395   Large  for 1/2 to 1-1/2” bar
#NEEDLE  for 1/8-3/8 bar

Bark Texture
Swage for Round
#BARKSS  $75.00

Spring Blank
Spring Swages
#366  1/2”  $75.00

Leaf Blank
Spring Swages
#366  1/2”  $75.00

Dragon Scale Swages
$75.00 each
#670dragon  For Round
#flatdragon  For Flat

Bark Texture
Swage for Round
#BARKSS  $75.00

Wood Texture
Swage for Flat
#WTSS  $75.00

Pebble Swages
$75.00 Each
#pebblerd  For Round
#Pebbleflat  For Flat

Pebble Swages
$75.00 Each
#pebblerd  For Round
#Pebbleflat  For Flat

See our website for new items, sales and specials!

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
**Hand Tools**  $45.00 Each

See website for intended mounting and special instructions for use in all spring swages and texture tools

See page 20 for weld on or bolt on hardy shanks.

- **Leaf 101**
  - #406

- **Leaf 103**
  - Curved Vein  #365

- **Leaf 106**
  - Straight Vein   #409

- **Leaf 108**
  - Beaded Vein   #410

- **Wood Texture**
  - (Subtle texture)
  - #397

- **Fuller - Flatter**
  - 3/4” Radius   #358
  - 2” Radius   #411

- **Deep V**
  - #387

- **Pebble**
  - Texture hand Tool
  - #398

- **Dragon Scale**
  - Hand Tool
  - #447

- **King Fishtail**
  - For up to 2” width
  - #452

- **Fishtail**
  - #402  1”  (shown)
  - #440  1-1/2”  (Not Shown)

- **Ball Texture**
  - #360

- **Hammer Texture**
  - #359

- **Top Fuller for Power hammer**
  - 1 1/2” x 2-3/4” S7 Dies 11”
  - #powerful12

- **Dragon Scale Hand Tool**
  - #447

- **www.blacksmithsdepot.com**
  - (828) 667-8868 or 665-1988
Guillotine Body
H-13 Tooling attached anvil mount for 1” hardy hole
#493 $300.00

Guillotine Kit $495.00
Includes: Guillotine body with 2 die sets
#gukit1 1/4 + 1/2 Fuller
#gukit2 3/8 + 3/4 fuller
#gukit3 3/8 fuller + V Cutter
#gukit4 3/8 fuller + 3/8 tenon
#gukit Pick 2 dies

Guillotine Side Cutter
#494 $115.00 Each

Guillotine V Cutter
#592 $115.00 Each

Guillotine Tenon
#442 1/4”
#470 3/8”
#568 1/2”
$130.00 Each

Hardy Shanks
Add this shank onto any spring swage or texture tool.
2.5 - 3” long
Weld on $5.00 each
3/4” or 1”
Weld on $8.00 each
7/8”
Weld on $12.00 each
25mm

Bolt On $20.00 each
3/4” or 1”

Hardy Adapter 1” to 1-1/4 $5.00

Guillotine Double Fuller
#483 1/4”
#495 3/8”
#484 1/2”
#420 3/4”
$115.00 Each

Blacksmith Bickern.
This stake anvil / bickern is designed for lighter work requiring precision.
Finished Horn
#BICKERN1 COMING SOON!

Blacksmiths Clip Rule
8-1/2” ruler in 16th increments
width and diameters of: 1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, & 1”
14 gauge stainless laser cut and etched
#598 Cliprule $25.00

Folding Ruler
(not shown)
39” stainless steel folding ruler
#foldrule $30.00

Bolt On $20.00 each
3/4” or 1”

Monkey Tools
#103 1/4” #104 3/8” #105 1/2”
$35.00 Each

Monkey Set (All three) $85.00
20 lb Swage Block #701 $145.00

- 6 1/4" x 6 1/4" x 3"
- Small Bowl 3" w/ depth of 1 1/4"
- Dish 4 1/4" w/ depth of 3/8" Spoon 2 5/8" x 1 5/8"

Trunion swage block 145 lbs #703 $1000.00

- Cast Ductile Iron in Foundry Finish
- Outside Dimensions: 18" x 7" x 5"
- Round and V swages on the sides
- Large Ladel - 4" round x 2" deep
- Medium Ladel - 3" round x 1-1/2" deep
- Small Ladel - 2" round x 1" deep
- Candle Dish - 4" round
- Big Spoon - 1-3/4 wide x 2-1/2" length
- Big Spoon - 1-1/4" wide x 2" length
- Several stake/hardy holescones, round & "v" swages around the perimeter
- Stand plans included

60 lb Swage Block #702 $325.00

- 12" x 8" x 3-1/2"
- Big Spoon: 2-3/4"W x 4-1/4"L x 1" Deep
- Little Spoon: 1-1/4"W x 2"L x 3/8" Deep
- Large Ladle: 5" Round x 2" Deep
- Medium Ladle: 3" round x 1-1/4" Deep
- Assorted round and V Swages

Farrier Stall Jack by PERUN

- Cast Manganese Iron
- 10.6" long, 7.4" high
- 4.7 x 4.1" working face
- 10mm (0.4") pritchel hole
- 2" shank @ widest point
- 20 lbs
- #stalljack $180.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988

Heavy Duty Punch plates by PERUN

- Cast Manganese Iron
- Round and Square holes from 0.7" - 1.125" (18mm - 25mm)

<table>
<thead>
<tr>
<th>Size</th>
<th>Measurement</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>Small</td>
<td>11&quot; x 3.5&quot; x 2&quot;</td>
<td>$120.00</td>
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<tr>
<td>Medium</td>
<td>15&quot; x 4.75&quot; x 2&quot;</td>
<td>COMING SOON</td>
</tr>
<tr>
<td>Large</td>
<td>19.25&quot; x 7&quot; x 2&quot;</td>
<td>$285.00</td>
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</tbody>
</table>

Bolster Block by PERUN

- #bolsterlg $115.00
- Block for punch and drifting. Forged in Poland
- 330mm x 50 mm x 25mm = approx 13" long x 2" wide x 1" thick
- Square Holes are 10, 12 & 16mm
- Round Holes are 6,8,10,12 & 16mm
Spoon Stake
1¼” x 2¾” and 1½” x 2”
1” Shank 2 x 6”
#spoonstake $45.00

Leaf Stake
1” Shank 2 x 6”
#679 $45.00

Large Radius Stake
1” Shank 2 x 6”
#678 $45.00

Crown Stake
1” Shank 2 x 6”
#680 $45.00

V Swage Stake
1” Shank 2 x 6”
#675 $45.00

Multi Radius Stake
1” Shank 2 x 6”
1-3/8, 1-3/4 & 2-1/4”
#674 $45.00

Fuller Stake
1” Shank 2 x 6”
#676 $45.00

Cone Stake
1” Shank 2 x 6”
#678 $45.00

Bowl Stake
Three Depressions -
1-1/4, 1-1/2, 2”
1” Shank 2 x 6”
#stake-bowl $45.00

Half Round Stake
1” Shank 2 x 6”
1, 3/4, 5/8, 1/2 & 3/8”
#673 $45.00

Crown Stake
1” Shank 2 x 6”
#680 $45.00

Clover Stake
Cast Ductile Iron
4.25” diameter stake
with 1/4” center pin
for use with clover blank
Stake shank
tapers 1.25”-1.5”
#cloverstake $45.00

Spoon Stake
1¾” x 2¾” and 1¼” x 2”
1” Shank 2 x 6”
#spoonstake $45.00

Leaf Stake
1” Shank 2 x 6”
#679 $45.00

Multi Radius Stake
1” Shank 2 x 6”
1-3/8, 1-3/4 & 2-1/4”
#674 $45.00

Cone Stake
1” Shank 2 x 6”
#676 $45.00

Bowl Stake
Three Depressions -
1-1/4, 1-1/2, 2”
1” Shank 2 x 6”
#stake-bowl $45.00

Half Round Stake
1” Shank 2 x 6”
1, 3/4, 5/8, 1/2 & 3/8”
#673 $45.00

Crown Stake
1” Shank 2 x 6”
#680 $45.00

Clover Stake
Cast Ductile Iron
4.25” diameter stake
with 1/4” center pin
for use with clover blank
Stake shank
tapers 1.25”-1.5”
#cloverstake $45.00

Fuller Stake
1” Shank 2 x 6”
#676 $45.00

Cone Stake
1” Shank 2 x 6”
#676 $45.00

Bowl Stake
Three Depressions -
1-1/4, 1-1/2, 2”
1” Shank 2 x 6”
#stake-bowl $45.00

Half Round Stake
1” Shank 2 x 6”
1, 3/4, 5/8, 1/2 & 3/8”
#673 $45.00

Crown Stake
1” Shank 2 x 6”
#680 $45.00

Clover Stake
Cast Ductile Iron
4.25” diameter stake
with 1/4” center pin
for use with clover blank
Stake shank
tapers 1.25”-1.5”
#cloverstake $45.00

#995 Stake Plate $80.00
5” Taper on holes
Hole sizes are 3/4”, 1”, 1-1/4”, and 1-1/2”
The overall size is 5”x 9-1/2” 13-1/2lb.

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
<table>
<thead>
<tr>
<th>Product Description</th>
<th>Shank Size</th>
<th>Price</th>
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<tr>
<td><strong>Traditional Hardy</strong></td>
<td>3/4&quot;</td>
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<tr>
<td><strong>Hardy Hole Cone</strong></td>
<td>7/8&quot;</td>
<td>$90.00</td>
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<td><strong>1&quot; Shank</strong></td>
<td>25 mm</td>
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<td><strong>11-1/2&quot; Cone Length</strong></td>
<td>1&quot;</td>
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<td><strong>Ductile Iron</strong></td>
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<td></td>
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<tr>
<td><strong>3/4&quot; Shank</strong></td>
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<td><strong>Small Anvil Horn</strong></td>
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<td><strong>Drop Forged 4140</strong></td>
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<td><strong>German Hardy</strong></td>
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<td><strong>For 1&quot; hardy Hole 1-7/8&quot; Cutting area</strong></td>
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<td>$70.00</td>
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<tr>
<td><strong>Swan Neck Scroll Starter</strong></td>
<td>3/4&quot; Shank</td>
<td>$65.00</td>
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<tr>
<td><strong>2&quot; wide cutting area 8650</strong></td>
<td>1&quot; Shank</td>
<td>$65.00</td>
</tr>
<tr>
<td><strong>Economy Side Cut hardy</strong></td>
<td>3/4&quot; Shank</td>
<td>$50.00</td>
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<tr>
<td><strong>2&quot; wide cutting area</strong></td>
<td>1&quot; Shank</td>
<td>$50.00</td>
</tr>
<tr>
<td><strong>Floor Cone or Mandrel</strong></td>
<td>3/4&quot; Shank</td>
<td>$600.00</td>
</tr>
<tr>
<td><strong>24 inches tall, 10-1/2 inches at widest point, 4-1/2 inches at narrowest. 72 lbs.</strong></td>
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<tr>
<td><strong>Cup Block</strong></td>
<td>3/4&quot; Shank</td>
<td>$70.00</td>
</tr>
<tr>
<td><strong>Heat treated 4140 block 2-3/4&quot; diameter 1&quot; deep 3/4&quot; Shank</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Cup Block</strong></td>
<td>1&quot; Shank</td>
<td>$70.00</td>
</tr>
<tr>
<td><strong>Heat treated 4140 block 2-1/2&quot; diameter 1-1/4&quot; deep 1&quot; Shank</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Perun Cup Block Forged in Poland by Perun</strong></td>
<td>3/4&quot; Shank</td>
<td>$50.00</td>
</tr>
<tr>
<td><strong>2.25&quot; x 5/16&quot; deep 25mm Shank</strong></td>
<td>1&quot; Shank</td>
<td>$50.00</td>
</tr>
</tbody>
</table>

For more information, visit [www.blacksmithsdepot.com](http://www.blacksmithsdepot.com) or call (828) 667-8868 or 665-1988.
**Adjustable Bending Fork**  
$65.00 Each  
For use in hardy hole and/or vise.  
Mild steel removable  
1045 pins w/ multiple pin positions.  
All measurements are approximate  
2" shank length 3.5" total height  
#865-3/4 3/4"  
#865-1 1"

**Basic Bending Fork**  
Machined "T" shaped with 1045 pins.  
Great for scrolling and bending hot metal.  
Distance between pins 1"  
#BF1 1" Shank $45.00  
#BF-3/4 3/4" Shank $45.00

**Anvil Bridge**  
Heat treated 4140  
$60.00 Each  
#479a 3/4" Shank  
#479b 1" Shank

**Economy Import Ball Stakes**  
Drop Forged 4140  
Approx 3" diameter  
Ball stand 2.5" above anvil face  
$50.00 each  
#522-34 3/4" Shank  
#522-1 1" Shank

**OC Rivet Bucking Blocks**  
Control your heads while you set your rivets.  
Contains head sets for the following rivet shanks:  
1/8, 3/16, 1/4, 5/16, and 3/8".  
2 different styles available with or without shank  
#478noshank No shank $40.00  
#478-1 1" shank $60.00  
#478-3/4 3/4" shank $60.00

**Anvil Block**  
2 x 2" face  
$65.00 each  
#848-1 1"  
#848-3/4 3/4"

**Drawing Anvil Block**  
Use for drawing, forming & shaping  
2 x 2" block, 1.5" radius  
4140 heat treated  
$60.00 each  
#572-3/4 3/4"  
#572-1 1"

www.blacksmithsdepot.com  
(828) 667-8868 or 665-1988
PEDDINGHAUS DROP FORGED TOOL STEEL ANVILS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>POUNDS</th>
<th>WIDTH OF FACE</th>
<th>LENGTH OF FACE</th>
<th>PRITCHEL HOLE DIAMETER</th>
<th>SQUARE HARDY HOLE</th>
<th>TOTAL LENGTH</th>
<th>TOTAL HEIGHT</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>#5</td>
<td>77 lbs</td>
<td>3-1/4”</td>
<td>8”</td>
<td>7/8”</td>
<td>1”</td>
<td>18-3/4”</td>
<td>8”</td>
<td>6-3/4 x 7-3/4”</td>
</tr>
<tr>
<td>#9</td>
<td>165 lbs</td>
<td>5”</td>
<td>10-1/2”</td>
<td>7/8”</td>
<td>1”</td>
<td>25”</td>
<td>10-1/2”</td>
<td>9-1/4 x 11”</td>
</tr>
<tr>
<td>#12</td>
<td>275 lbs</td>
<td>5-1/4”</td>
<td>12”</td>
<td>7/8”</td>
<td>1”</td>
<td>28-1/2”</td>
<td>12-1/4”</td>
<td>10-3/4 x 13-1/2”</td>
</tr>
</tbody>
</table>

The Double Horned anvils are made entirely from high grade steel for maximum durability. The Work surface of each anvil is precision ground and hardened using a special Peddinghaus process which results in a lively work surface with unmatched precision and quality. Peddinghaus steel anvils are excellent for Blacksmithing, iron work, and various industrial applications. Peddinghaus anvils give you quality and craftsmanship, with the dependability you expect.

FEATURES INCLUDE:
* Drop Forged Steel Construction  * Milled, Hardened Work Surface  * Generous Round Horn For Bending and Shaping
  * Wide Stable Base to Absorb Force  * Hardie Hole For Various Tools  NOT CAST!!

KANCA FORGED ANVILS

<table>
<thead>
<tr>
<th>MODEL#</th>
<th>WIDTH OF FACE</th>
<th>LENGTH OF FACE</th>
<th>PRITCHEL HOLE DIAMETER</th>
<th>SQUARE HARDY HOLE</th>
<th>TOTAL LENGTH</th>
<th>TOTAL HEIGHT</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kanca 44 44lb</td>
<td>3.15”</td>
<td>11”</td>
<td>20 mm</td>
<td>22 mm</td>
<td>15.35</td>
<td>6.10”</td>
<td>5.50 x 6.50 $275.00</td>
</tr>
<tr>
<td>Kanca 77 77 lbs</td>
<td>3.74”</td>
<td>13.25”</td>
<td>20 mm</td>
<td>22 mm</td>
<td>18.70”</td>
<td>7.87”</td>
<td>6.75 x 7.75” $450.00</td>
</tr>
<tr>
<td>Kanca 110 110 lbs</td>
<td>4.33”</td>
<td>15.33”</td>
<td>23 mm</td>
<td>25 mm</td>
<td>21.65”</td>
<td>8.66”</td>
<td>8.25 x 9.75” $625.00</td>
</tr>
<tr>
<td>Kanca 165 165 lbs</td>
<td>4.92”</td>
<td>17.33”</td>
<td>23 mm</td>
<td>25 mm</td>
<td>24.60”</td>
<td>10.43”</td>
<td>9.75 x 10” $925.00</td>
</tr>
</tbody>
</table>

These have a very thick forged tool steel top/face, making it a strong product for those not ready to purchase a Peddinghaus. Drop forged in Turkey. At a Competitive Price!

Do you have questions about the anvils we sell? Call or email us. We are happy to answer your questions. www.blacksmithsdepot.com (828) 667-8868 or 665-1988

(25)
For centuries anvils have been one of the basic and the most important blacksmith’s tools. Over the years, their shape and treatment have changed, as well as the material from which they were produced. Knowledge and experience of the best Polish and foreign blacksmiths helped us to create our anvils, which characterize by ideal proportions, unique shape and excellent technical parameters. These anvils are manufactured entirely from specially-chosen alloy steel. We do not weld the face and the leg of the anvil together. Instead, we cast the whole anvil. Every casting is always checked for possible casting defects such as cracks, shrink cavities, etc. After passing quality control, our castings are heat treated and precisely machined. The face of the anvil is hardened by quenching, and its edges are tempered so that it does not crumble at work. After heat treatment the working surface is also ground.

### PERUN ANVILS

<table>
<thead>
<tr>
<th>MODEL# Lbs</th>
<th>WIDTH OF FACE</th>
<th>LENGTH OF FACE</th>
<th>Pritchel Hole Diameter</th>
<th>Square Hardy Hole</th>
<th>TOTAL LENGTH</th>
<th>TOTAL HEIGHT</th>
<th>BASE</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Swiss Artisan Single Horn 220lbs Type B</td>
<td>4.9”</td>
<td>13.2”</td>
<td>12.16,22 mm</td>
<td>1”</td>
<td>26.4”</td>
<td>10.8”</td>
<td>10.1” x 13.8”</td>
<td>$1400.00</td>
</tr>
<tr>
<td>Single Horn 66 lb Type A</td>
<td>3.5”</td>
<td>10.6”</td>
<td>12.5 mm</td>
<td>22 mm</td>
<td>17.5”</td>
<td>8.1”</td>
<td>5.5” x 10.2”</td>
<td>$625.00</td>
</tr>
<tr>
<td>Single Horn 110 lb Type A</td>
<td>4.3”</td>
<td>12”</td>
<td>12.5 mm</td>
<td>22 mm</td>
<td>19.3”</td>
<td>9.5”</td>
<td>7.3” x 11.4”</td>
<td>$800.00</td>
</tr>
<tr>
<td>Single Horn 165lb Type A</td>
<td>7.9”</td>
<td>13.6”</td>
<td>16 mm</td>
<td>25 mm</td>
<td>22.6”</td>
<td>10.4”</td>
<td>8.5” x 13.6”</td>
<td>$1000.00</td>
</tr>
<tr>
<td>Single Horn 220lbs Type A</td>
<td>5.3”</td>
<td>15.7”</td>
<td>16 mm</td>
<td>25 mm</td>
<td>25.6”</td>
<td>11.2”</td>
<td>9.4” x 15.7”</td>
<td>$1250.00</td>
</tr>
<tr>
<td>2 Horn Anvil 66lb</td>
<td>3.3”</td>
<td>12.6”</td>
<td>12.5, 16 mm</td>
<td>22 mm</td>
<td>18.7”</td>
<td>7.5”</td>
<td>6.3” x 9.8”</td>
<td>$675.00</td>
</tr>
<tr>
<td>2 Horn 110 lb</td>
<td>4.5”</td>
<td>15”</td>
<td>12.5, 16 mm</td>
<td>22 mm</td>
<td>23.6”</td>
<td>9.1”</td>
<td>7.3” x 11.8”</td>
<td>$855.00</td>
</tr>
<tr>
<td>2 Horn 165 lb</td>
<td>4.7”</td>
<td>16.9”</td>
<td>12.5, 16 mm</td>
<td>25 mm</td>
<td>27.2”</td>
<td>10.4”</td>
<td>8.5” x 13.6”</td>
<td>$1175.00</td>
</tr>
<tr>
<td>2 Horn 220lb</td>
<td>5.1”</td>
<td>18.5”</td>
<td>12.5, 16 mm</td>
<td>25 mm</td>
<td>28.5”</td>
<td>11.2”</td>
<td>9.3” x 15.5”</td>
<td>$1350.00</td>
</tr>
<tr>
<td>Farrier Anvil 88lb</td>
<td>4.1”</td>
<td>7.8”</td>
<td>10mm</td>
<td>22 mm</td>
<td>17.7”</td>
<td>8.7”</td>
<td>6.8” x 10.7”</td>
<td>$675.00</td>
</tr>
</tbody>
</table>

mm / 25.4 = Inch

All sizes +/- .01”

Refflinghaus Professional Anvils are also available.
Call us for more information

See more anvils on our website!

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988

Blacksmiths Depot
Mini Anvil  Paper weight
3.5” x 1.375” x 2” 0.75 lb
Cast Ductile Iron
#minianvil  $20.00
3" COAL Forge Blower
Perfect for a single coal or coke forge

- all aluminum body
- Inlet: - 3" Inside diameter
- internal pressure - 767 pascals (pa)
- millimeter H20 (mmAq) - 76.7
- 3600 RPM
- Approx. 315 CFM

#blower3-coal  110V  $175.00
#467blower-230v  230V  $200.00

4" Dual Forge Blower.

- all aluminum body
- Inlet: - 4" Inside diameter
- internal pressure - 885 pascals (pa)
- millimeter H20 (mmAq) - 88.5
- 110 volt 3600 RPM
- Approx. 350 CFM

#blower4  $250.00

ON / Off Switch for Blowers

- 15Amp  125V  3 prong
- Grounded Switch Tap
- On/Off Button  Ivory

$7.00 each.
2 or more $6.50 each

Color of blower may vary

Multitool 2" x 48" Sander / Grinder
with 8" Contact Wheel

- 1 HP
- 120 volt
- 120 grit 2 x 48" Belt
- 7" 80 grit disc
- Shipped direct from the manufacturer

#PA8CW-8  $665.00
** Constructed of thick 12 gauge (.109) hot rolled premium steel
** Heavy Duty welded two piece clamshell construction.
** Full 3” heat chamber opening. Heat shield included
** Needle valve fuel adjustment insures precise distribution of fuel flow.
** Unique slanted base for top mounted door units allows easy and convenient access to heat chamber.
** Touch and durable powder coated black and silver “hammered metal” finish.
** Fully assembled, ready to use UL listed regulator and pressure gauge.
** Convenient spark igniter assembly.
** Heavy cast iron burners permanently welded to housing top.
** Quick and easy replacement of lining and hearth brick material.
** Single Burner Models and Accessories available. Please Inquire

Blacksmith Model 50000 13 x 8 1/2 x 3 $770.00
Double Burner w/ Side Ports and Solid Front Door

Other Forgemaker models and accessories available.
Please Inquire

Forge heat deflector for Forgemaker gas forges with
13” wide chamber Stainless Steel
#heatshield $16.00

Pipe Extender $6.50
#extender4 4”

Reducer $7.50
#REDUCER 4”-3”

Rolling Forge $1495.00
Portable rolling forge with coal bin,
Coal - Coke forge mounted in a steel cart
Cart specs: 24” x 30” x 35” tall 3” lip
12 ga. steel 5” casters
Includes: heavy duty firepot, tuyere, ash dump, air gate,
3” coal blower and all adapters and pipes as shown
*** Call for freight shipping quote ***

Tuyere Grate Solid cast iron
5.5” outside diameter 3.75” outlet diameter
4.625 between hole centers (3/8” holes)
Can be installed upside down
#tuyeregrate $20.00

Firepot and Tuyere Assembly
12” x 14” x 3-1/2” cast iron Tuyere has 4” inlet
#731 $425.00

Pipe connectors $3.00 Each
#CONNECT3 3” #CLAMP3 3”
#CONNECT4 4” #CLAMP4 4”

Clamps $1.50 Each

Flexible Forge Ducting
Semi-rigid aluminum pipe.
#PIPE3 3” Extends to 8’ $13.00
#PIPE4 4” Extends to 2’ $7.00

DIY Forge Set 3” $585.00
Includes:1 each Firepot Set Blower 3”
3” Air Gate, 4” Ducting 3” Connector
Reducer, 3” Clamp, 4” Clamp

DIY Forge Set 4” $650.00
Includes: Firepot Set, Blower 4”
4” Air Gate, 4” Ducting 4” Connector
2 x 4” Clamps
**Vise soft jaws**
Designed to fit a 6" vise
Made from 1/8" thick - 5052 aluminum
1 pair for both jaws
#softjaws: $25.00

<table>
<thead>
<tr>
<th></th>
<th>mm</th>
<th>Inches</th>
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</thead>
<tbody>
<tr>
<td>JAW WIDTH</td>
<td>125</td>
<td>4.92</td>
</tr>
<tr>
<td>JAW OPENING</td>
<td>100</td>
<td>3.93</td>
</tr>
<tr>
<td>JAW DEPTH</td>
<td>73.5</td>
<td>2.89</td>
</tr>
<tr>
<td>TOTAL HEIGHT</td>
<td>138.5</td>
<td>5.45</td>
</tr>
<tr>
<td>TOTAL LENGTH</td>
<td>450</td>
<td>17.71</td>
</tr>
<tr>
<td>ANVIL FACE</td>
<td>140 X 160</td>
<td>5.51 X 6.30</td>
</tr>
<tr>
<td>HARDY HOLE</td>
<td>22</td>
<td>7/8&quot;</td>
</tr>
<tr>
<td>TOTAL WEIGHT</td>
<td>17 KG</td>
<td>37LB 76 OZ</td>
</tr>
</tbody>
</table>

**KANCA ANVILLO**
Turkish drop forged Anvil/vise combo.
$275.00

**POST LEG VISES**
Made entirely of steel
Striated and heat treated jaws
Swivelling Type Drop forged Screw

- 125 mm (4.9" Jaws) 41" Tall.
  30" to mount
  #legvise5     $365.00
- 150 mm (6" Jaws) 41" Tall.
  30" to mount
  #726          $485.00

**PERUN Post Vise**
6.7" wide jaws
39" tall
1.2" solid square leg
100 lbs
#vise170 $850.00

**Fortissimo Plumber Vise**
#forti125 125mm $175.00
#forti150 150mm $250.00
#forti200 200mm $300.00

**Vise Angle Block**
Used in the Vise while doing chisel work.
Often used when making wizards & animal heads.
Face Measures 2" x 2-1/2".
#850   $40.00

**Vise Spacer Set**
Keep jaws aligned and get a tighter grip when using these Vise Spacers.
Set of 6 includes 1/4", 3/8, 1/2, 5/8, 3/4, & 1"
Laser cut mild steel 2" wide x 1.25" tall
#spacerset $35.00
Four Leaf Clover
Precut 4 leaf clover blank.
14 Gauge
3-3/4" with 1/4" hole in center
Use with our Clover Stake
#cloverblank $5.00 Each

Sunflower Kit
Laser Cut 18 gauge mild Steel
Add your own forged stem!
Set includes 2 Sunflower blanks
#sunflowerkit $10.00

Lily Blank
(Finished flowers shown)
3 petals per blank
7.5" Diameter 18 gauge sold in pairs to make a
6 petal flower
# Lily $8.00 Each

Rose Kit
Laser Cut Rose Petal Blanks
18 gauge mild Steel
#667 $11.00 each
10 or more $10.00 each

Pinecone Kits
Make your own pinecone using this kit and a 1/4" piece of round stock
9 piece kit 14 gauge steel
#pk-sm $17.00
11 piece kit 10 gauge steel
# pk-lg $21.00

Jingle Bell Blanks
14 gauge steel . 1/8" center hole for hanger
Small blank 3.5" approximate finished diameter is 1.5"
Large blank 4.5" approximate finished outside diameter is 2.25"
#283 Small $5.00 each 2 or more $4.50 each
#282 Large $5.00 each 2 or more $4.50 each
Jingle Set - 1 Small and 1 Large $9.00

Cow Bell Blank
14 gauge steel
approximate finished size 2.5" wide x 3.5" high
# 281 Cow Bell Blank: $7.00

Flower Blank
(Finished Flower Shown)
3.25" Diameter 11 Gauge
# flower $5.00 Each

Pinecone Kit
Make your own pinecone using this kit and a 1/4" piece of round stock
9 piece kit 14 gauge steel
#pk-sm $17.00
11 piece kit 10 gauge steel
# pk-lg $21.00

Tulip Blanks
Material is 18 ga. mild steel
#853 Small 6" x 4" $5.00 each
#874 Large 7.5" x 5" $6.00 each

Jingle Bell Blanks
14 gauge steel . 1/8" center hole for hanger
Small blank 3.5" approximate finished diameter is 1.5"
Large blank 4.5" approximate finished outside diameter is 2.25"
#283 Small $5.00 each 2 or more $4.50 each
#282 Large $5.00 each 2 or more $4.50 each
Jingle Set - 1 Small and 1 Large $9.00

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14 gauge steel . 1/8" center hole for hanger
Small blank 3.5" approximate finished diameter is 1.5"
Large blank 4.5" approximate finished outside diameter is 2.25"
#283 Small $5.00 each 2 or more $4.50 each
#282 Large $5.00 each 2 or more $4.50 each
Jingle Set - 1 Small and 1 Large $9.00
Shovel Blades
6-3/4 x 4-1/2", 16 ga
#613 Steel    $8.00

Candle Cups
3/4 inch dia. 1-1/4 inch tall steel.
bottom necked down to 5/8 (not closed)
#614  $2.00 each
50 or more $1.80 each

Drip Pans
7/32" hole in Center
#840  2-3/8  20 Gauge    $2.00 each
#651  3 3/8"  18 Gauge    $2.75 each
#672  3-3/4"  16 Gauge    $3.50 each
#873  4-5/8"  14 Gauge    $3.75 each

Blade Stock
18" Length High Carbon

#1075 -3/16 x 1.5   $12.00
#1075 -3/16 x 2     $15.00
#1084 -3/16 x 1.5   $20.00
#1084 -3/16 x 2     $24.00
#1095- 1/8" x 1     $10.00
#1095- 3/16 x 1.25  $12.00
#1095- 3/16 x 1.5   $12.00
#1095 -3/16 x 2     $15.00
#1095 -1/4 x 1      $12.00
#1095 -1/4 x 1.25   $12.00
#1095 -1/4 x 1.5    $14.00
#1095 -1/4 x 2      $18.00
#5160 -1/4 x 1.5    $17.00
#5160 -1/4 x 2      $22.00
#80CrV2 -1/4 x 1.5  $18.00
#80CrV2 -1/4 x 2    $22.00

High nickel alloy blade steel
#15n20 0.065 x 1.5 x 18" $12.00
#15n20 0.065 x 2 x 18" $15.00

52100 Round Bar
#52100-34 3/4" x 18" $12.00

Railroad Spikes
Drop forged in the USA

#RRSPIKE 5/8" x 6" $2.00 Each
6 or more $1.67 each
100 or more $1.35 each

#SPIKEMINI 3/8 x 3-1/2" $3.25 each
6 or more 2.75 each
100 or more 2.65 each

Hammer Head Blanks
AISI / SAE 4140 round tool steel blanks (Annealed)
for forging or machining hammer heads.

#hmrblank-112 1.5" x 3" 2 lbs $12.00
#hmrblank-134 1.75" x 3.5" 2.5 lbs $15.00
#hmrblank-2 2" x 4" 3.5 lbs $22.00
#hmrblank-214 2.25" x 4.5" 5 lbs. $25.00

S7 Punch Stock
12" Length Round
#S7 - 1/4" $8.00
#S7 - 3/8" $8.00
#S7 - 1/2" $9.00
#S7 - 5/8" $10.00
#S7 - 3/4" $12.00
#S7 - 1" $15.00
#S7 - 1-1/4" $20.00

Set of all 7 #S7stockset $65.00

Knife Guard/Bolster Stock
12" Length
303 Stainless Steel
#guard14-stl 1/4 x 1 $18.00
#guard38-stl 3/8 x 1 $26.00

360 Brass
#guard14-brs 1/4 x 1 $18.00
#guard38-brs 3/8 x 1 $25.00

Shovel Blades
6-3/4 x 4-1/2", 16 ga
#613 Steel $8.00

14"Crafters Rasp
(Not shown)
#craftrasp $12.00

303 Stainless Steel
#303ss-1/8 1/8" $1.25
#303ss-3/16 3/16" $1.50
#303ss-1/4 1/4" $2.00

360 Brass
#360brs-1/8 1/8" $2.00
#360brs-3/16 3/16" $2.50
#360brs-1/4 1/4" $3.00

Buy 6 or more of each get 15% off

Candle Cups
3/4 inch dia. 1-1/4 inch tall steel.
bottom necked down to 5/8 (not closed)
#614  $2.00 each
50 or more  $1.80 each

Drip Pans
7/32" hole in Center
#840  2-3/8  20 Gauge    $2.00 each
#651  3 3/8"  18 Gauge    $2.75 each
#672  3-3/4"  16 Gauge    $3.50 each
#873  4-5/8"  14 Gauge    $3.75 each

Knife Guard/Bolster Stock
12" Length
303 Stainless Steel
#guard38-stl 3/8 x 1 $26.00

360 Brass
#guard38-brs 3/8 x 1 $25.00
American Standard Jigged Bone
#AmberAm.JB  Amber
Approx. 4.125 X 1.25 X 0.23"  $28.00 Pair
#Ant.GreenAm.JB  Antique Green
Approx. 4.125 X 1.25 X 0.16"  $28.00 Pair

NEW!! Hunter Green Smooth Bone
Approx. 4.125 X 1 X 0.25"
#H.greenbone  $28.00 Pair

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
#depotflux  Depot Welding Flux  1 lb can  $20.00  
#zweld  Z weld Flux  1 lb can  $20.00  
#IMF Iron Mountain Flux - Has Iron Filings  16 oz  $30.00  
#WMF White Mountain Flux  16 oz  $27.00  
#RMF Red Mountain Flux  16 oz  $57.00  
#616 EZ Weld - Has Iron Filings  1 lb can  $18.00  
#617 EZ Weld - Has Iron Filings  5 lb can  $75.00  
#656 Forge Borax - For use in Gas or Coal Forges  1 lb can  $18.00  
#646 Crescent Weld - Same as EZ weld but no Iron fillings  Easy Clean up!!  1 lb can  $15.00  
#647 Stable Weld - For use in Gas or Coal Forges  1 lb can  $15.00  
#950 Cherry Red Case Hardening Compound  1 lb can  $28.00  
#689 PBC Anti Scaling Compound  1 lb can  $28.00  
#372 Boric Acid  1 lb can  $15.00  

SAF-T-EZE® and EZ Break®  Anti-Seize compounds  Brush Top Can and Spray  
SAF-T-EZE® Anti-Seize compounds do not cake or coke.  
Particles present will not evaporate at extreme temperatures and their heat resistant properties prevent carbon fusion and seizure to temperatures to 2600°F  
#868 Nickel SAF-T-EZE  16 oz can  $40.00  
#NICSPRAY  12 oz can  $35.00 ( 2600°F) Nickel (Aerosol)  
Aircraft Grade #ASAG  16 oz can  $40.00  

EZ Break® Aerosol Spray  Copper-based anti-seize and lubricating compound.  Resists rust and corrosion.  
Working temperature: to 1800°F (982°C).  
#ezbreak  14 oz can  $22.00  

GFLEX  A toughened, versatile, liquid epoxy for permanent waterproof bonding of fiberglass, ceramics, metals, plastics, damp and difficult-to-bond woods.  
It is ideal for bonding dissimilar materials.  

Kits includes:  
4 oz. resin and 4 oz. hardener  
45 minutes of working time at 72°F.  
It reaches an initial cure in 7 to 10 hrs and full cure in 24 hrs.  
#gflex-8  $28.00  

**GFLEX**

A toughened, versatile, liquid epoxy for permanent waterproof bonding of fiberglass, ceramics, metals, plastics, damp and difficult-to-bond woods.

It is ideal for bonding dissimilar materials.

Kits includes:
- 4 oz. resin and 4 oz. hardener
- 45 minutes of working time at 72°F.
- It reaches an initial cure in 7 to 10 hrs and full cure in 24 hrs.

**#gflex-8  $28.00**

**Satanite Refractory Mortar**

Bring out temper lines in your blades!

Use this as claycoating to bring them out.

Often used to seal gas forge insulation prior to use of ITC-100.

- 5 lb.  #SATAN-5  $20.00
- 10 lb. #SATAN-10  $35.00

**ITC-100 High Temp Ceramic Coating**

1 Pint  
#ITC-100  $70.00

**Ferric Chloride - Damascus Etchant**

Metal etching solution for knives

- #FC-500  500 ml (16.9 fl.oz.)  $20.00
- #FeCL4  4 oz Powder  $15.00

**Metalworkers Nail Brush**

$5.00

**Blacksmithing Coal**

50 pound Bags
Metallurgical grade bituminus -15,500 BTUs
- cokes dry - low clinker - low ash - low sulfur

#625pea  Pea size (dime size)  $25.00

#coal-nut  Nut Coal (silver dollar)  $23.00

**Soapstone**

Holders come with 1 piece of soapstone

- Flat Soapstone Holder  #837  $4.00
- Soapstone Flat  6 Pack  #834a  $2.00
- Soapstone Flat - Box of 144  #834b  $45.00
- Round Soapstone Holder  #838  $4.00
- Soapstone Round  6 Pack  #835a  $2.00
- Soapstone Round - Box of 144  #835b  $40.00

**Silver Pencils and Markers**

Marks will not wipe off.  Holders include pocket clip
Silver marks can be seen on hot steel.
Silver Streak has sharpened in cap

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**#372 Boric Acid**

$15.00

**Boric Acid**

1 lb can

**Black Stove Polish**

STV polish 6 oz jar  $7.00

**GOJO® Cherry Gel Pumice Hand Cleaner**
10 fl oz  $8.00

Metalworkers Nail Brush  $5.00

**Soapstone Holder**

$4.00

**Soapstone Flat**

$2.00

**Soapstone Flat - Box of 144**

$45.00

**Round Soapstone Holder**

$4.00

**Soapstone Round**

$2.00

**Soapstone Round - Box of 144**

$40.00

**Soapstone Round Holder**

$4.00

**Soapstone Flat 6 Pack**

$2.00

**Soapstone Flat - Box of 144**

$45.00

**Round Soapstone Holder**

$4.00

**Soapstone Round 6 Pack**

$2.00

**Soapstone Round - Box of 144**

$40.00
Block Brush
1.25 inch heavy flat wire bristles
7.75 x 2.5 inch wood block
#693 $12.00

Stainless Steel Brush
3 x 19 Rows  Brush Length 6”
Block Length 13-3/4” x 1”  Trim Length 1”
#684a $6.00

Brass Platers Brush
4 Wire Rows - Brush Length 5-1/2”
Block Length 13 x 1-1/8”  Trim Length - 1
#698 $10.00

Block Brush
Jumbo size w/ Hardwood handle
1.25 inch heavy flat wire bristles
9.25 x 3.75 inch wood block
#694 $25.00

Fireplace Brushes!
Add your own ironwork to this
for a unique piece.
#261 $18.00
10 or more $17.00 each

Acid Brush  Tin handle, Horse Hair
5/ 16” Dia. 6” Length 3/4” Trim
#875 6 for $2.00

Sanding Belts
SKU SIZE MATERIAL GRIT PRICE
Norton Bluefire 1x42 belt-80 1”x 42” Alumina Zirconia 80 $6.00
Norton Bluefire 1x42 belt-220 1”x 42” Alumina Zirconia 220 $6.00
Norton Bluefire 2x48 belt-36 2”x 48” Alumina Zirconia 36 $8.00
Norton Bluefire 2x48 belt-220 2”x 48” Alumina Zirconia 220 $8.00
Norton Bluefire 2x72 belt-36 2”x 72” Alumina Zirconia 36 $12.00
Norton Bluefire 2x72 belt-80 2”x 72” Alumina Zirconia 80 $8.00
Norton Bluefire 2x72 belt-120 2”x 72” Alumina Zirconia 120 $8.00
Norton Bluefire 2x72 belt-220 2”x 72” Alumina Zirconia 220 $8.00
Norton Norax 2x72 belt-320 2”x 72” Aluminum Oxide 320 $15.00
Norton Norax 2x72 belt-600 2”x 72” Aluminum Oxide 600 $15.00
Norton Norax 2x72 belt-800 2”x 72” Aluminum Oxide 800 $15.00
Norton Norax 2x72 belt-1200 2”x 72” Aluminum Oxide 1200 $15.00
Norton Norax 2x72 belt-3000 2”x 72” Aluminum Oxide 3000 $15.00
Leather Honing - Stropping belt Honing 2”x 72” $75.00
Scotch Brite™ Belt Scotch 2”x 72” $55.00

Chop Saw Blades
A24R Resin Bonded & Reinforced Metal cutting abrasive wheels
#9WHEEL $3.00
9” x 1/8” 3/4” arbor hole
#14WHEEL $5.00
14” x 1/8” 1” arbor hole

4-1/2” Side Grinder Wheels
$1.50 Each
Tap Cut Premium Reinforced angle / side grinder wheels
4-1/2” x 1/4” thick x 7/8” arbor
#SIDEWHEEL

3” Cutoff Wheels
$1.00 Each
A46T cutoff wheels
3” x 1/16” thick x 3/8” arbor
#DIEWHEEL

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(34)
Gold Band Bib Apron:
Chrome Tanned Heat-resistant Leather
Kevlar Sewn thread
Steel Rivets at Stress points
Heavy Duty Snap Fasteners
Pencil Pocket
#854Gold  GOLD  $35.00

GOOD
Sodium Flare & UV Glasses
#697  $75.00
Sodium Flare & UV Clip Ons
#SF-Cipons  $80.00

BETTER
Boroview Safety Glasses - 3.0
IR, UV & Sodium Flare
# boro3  $95.00

BETTER +
Boroview Safety Glasses - 5.0
IR, UV & Sodium Flare (darker)
# boro5  $100.00

BEST
Didymium Furnace Safety Glasses
Considered to be the best of the best for hot metalworking, but have glass lenses that are more susceptible to scratches.
#697didy  $110.00

Reusable earplugs with cord
# 737a  $1.50

Dura Spec Protective Eyeglasses
#735  Blue Mirror /Gray  $3.00
#736  Clear  $3.00
Polycarbonate Safety Glasses #PSG  $10.00

See website for more pictures

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The Art of Traditional Blacksmithing - A Norwegian Perspective by Havard Bergland

Enjoy the creativity of Blacksmithing in this wonderful book with more than 400 color photos and 700 sketches.

Book ATB $65.00

Norwegian Knife Making - Ancient Techniques and Traditions

225 pages of pictures, drawings and text.

Hard Cover

# Book NKM $65.00

Buy both books by Havard Bernard and Save!

NORSET $120.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
Secrets of the Forge
The Blacksmiths Project Book
Both by Antonello Rizzo

These two highly reviewed books provide blacksmiths with what are probably the most varied, the most interesting and most modern blacksmithing projects available today in a printed format.

The beginning and intermediate projects in the 1st book have the aim of teaching blacksmiths new skills and techniques in a methodic, step-by-step fashion using excellent color photos and complete written instructions. The more advanced projects in the 2nd book give more freedom to the blacksmith to use his or her creativity to deviate from the instructions and personalize the projects.

“Secrets of the Forge” contains 48 different projects for beginning and intermediate level blacksmiths. It begins with basic smithing jobs such as twisting bars and making spearhead shapes and scrolls. As you progress through the book the projects become more difficult and complex and involve forging truly artistic iron sculptures such as a duck in flight, a snail, flowers, a dragon, a nude, and more.

It is a large 250-page hardcover book which measures 9-½-inches x 11-¼-inches.

#book-secrets $45.00

“The Blacksmith’s Project Book” is described quite accurately in the following paragraph by the editor of the The Saltfork Craftsmen Artist-Blacksmith Association Newsletter: “You will find twenty projects from various, mostly European, smiths presented with 900 quality color photographs showing key steps for each project with brief explanatory text. Many of the projects are contemporary art sculptures. Some have that certain contemporary “look” (think Zeevik Gottlieb from Israel who demonstrates the first project - a joined figure sculpture.) There is an interesting Venetian door knocker, a somewhat utilitarian billhook project and window shutter stop as well. Each project is documented with photos of key steps including which tools are used and how they are used. The brief text explains the processes very well without getting overly bogged down in explaining the basics. The feel is almost like traveling in person to watch demonstrations in the various smiths’ shops. Stock sizes are given for each project (in imperial units.)" The book is a 248 page hardcover.

#book-projects $45.00

GET BOTH! #secretset $80.00

---

Early American Wrought Iron by Albert Sonn
The Ultimate Old House Coffee Table Book
The Bible of Colonial Hardware

Over 3000 very fine drawings and sketches of different pieces. Includes many histories of the buildings the pieces were on. Albert Sonn, draftsman and artist, spent 8 years traveling and sketching items for this book

Product Specifications
3000+ sketches of wrought iron hardware Almost 2” thick
Full 8.5” x 11” semi-gloss pages
Totally redone with sharper images in 2007

#882 $120.00

---

The Backyard Blacksmith by Lorelei Sims
The Backyard Blacksmith shows you how -- with some patience and a working knowledge of metals, basic tools, and techniques -- blacksmithing can be easy to learn, and a rewarding hobby. Through instructions and illustrations, readers will learn to make simple tools and useful items, such as nails, hinges, and handles, and also an interesting mix of artful projects, such letter openers, door knockers and botanical ornaments.

#880 $25.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
Hydraulic Forging Press for the Blacksmith by Randy McDaniels

The hydraulic forging press is becoming increasingly important to the forging shop. This relatively small machine, which is often hand made, allows smiths to do many of the same operations as a power hammer while adding more control and expanding what one can do with hot metal.

200 pages, Full Color, Hardcover, 8.75” x 11.25”
#book-press $45.00

Plain and Ornamental Forging By: Ernst Schwartzkapf

Here, available once more in reprint, is one of the most enlightening books written on the blacksmith’s craft. Called a “bible” of the trade by many because of its wonderful “teaching quality,” it has been used by generations of blacksmiths as the seminal text on forging. Designed primarily to help the beginner in learning both the theory and practice of forge work.

Paperback 281 pages
2nd reprint in 2000 original book from 1930
#872 $35.00

Build Your Own Hydraulic Forging Press By Jim Batson

This book and drawings are designed to help you build your own 24 ton Hydraulic Forging Press. A two horsepower 220 volt single phase motor running at 1725 RPM powers a 5.5 gallon per minute "Hi-Lo" hydraulic pump. Ram force of 24 tons is applied by a 5” diameter double acting hydraulic cylinder at 2500 psi pressure. The movement of the ram die is controlled by a 4 way, 3 position hydraulic valve. The length of the ram stroke is 8”. The maximum speed of the ram is 1.1 inches per second. The ram speed can be doubled by using a 5 horsepower electric motor running at 3600 RPM. A section is included which will enable you to alter a Log Splitter for use as a Forging Press

Soft cover copywrite 1994
Pages: 46 Illustrations: 35
#batson press $30.00

Professional Smithing By: Donald Streeter

Included are detailed descriptions of work space layout, specialized tools and techniques, white-smithing, toolmaking, and lock-smithing. Mr. Streeter demonstrates not only how things are done, but how they can best be done by others. There is special emphasis on the crafting of early high-quality, hand forged kitchen utensils, fireplace tools, locks, keys, and decorative ironware: hinges, hasps, latches, bolts, hooks, springs, and more.

Paperback 144 pages. 257 illustrations. 2nd edition
#871 $18.00
Skills of a Blacksmith Vol 1
by Mark Aspery
“Mastering the Fundamentals of Blacksmithing”
Most of this volume relates to tooling. Making, modifying and/or the preparation of punches, hammers, drills, wizards and more for use by the master blacksmith. Extremely easy to read and understand. Even mathematical calculations are in terms that are easily understood. 1100 images and over 300 pages
#883 $59.00

Skills of a Blacksmith, Vol. 2
by Mark Aspery
“Mastering the Fundamentals of Leaf-Work”
Much like his classes tooling comes first. Mark begins with a leafing hammer and takes you through the necessary tools to form many types of leaves. Continue on the journey from Roses to Ginko and many more. A greater understanding of nature and iron is within these pages. 200 pages
#279: $59.00

Skills of a Blacksmith VOL 3
by Mark Aspery
“Mastering the Fundamentals of Joinery”
This volume guides the blacksmith in developing the technical skills and understanding necessary for forging traditional joints. This book takes you from developing the required tooling through to the completed joinery projects. 1600+ images and 368 pages.
# Aspery3 $59.00

Any 2 Mark Aspery Books $110.00
Complete Mark Aspery Library!
Skills of a Blacksmith Volumes 1, 2 & 3
#Skillset3 $165.00

Mosaic Damascus by ABS Master Smith Jason Knight
This three (3) DVD set demonstrates the making and forging of Mosaic Damascus steel at the New England Hammer In held at the New England School of Metalwork in Auburn, Maine.

DVD #1 of 3 is entitled “Mosaic Damascus: Basic Billet”
1) Mosaic Damascus Introduction
2) Billet Configuration & Forging Manipulation
3) Rotate & Distort Billet Configuration
4) W-Pattern Billet Transformation
AND MORE!

DVD #2 of 3 is entitled “Mosaic Damascus: 4-Way Mosaic”
1) 4-Way Mosaic Introduction
2) Process for 4-Way Mosaic Billet
3) Billets Etched, Ground & Dry Welding
4) Discussion of Mosaic Damascus for Blades
AND MORE!

DVD #3 of 3 is entitled “Mosaic Damascus: Blade Forging”
and contains these Chapters:
1) Mosaic “Dry Weld” Blade Billet
2) Transforming Dry Weld to Blade Billet
3) Damascus Blade Patterns Discussion
4) Cut-off and Reorient Blade Billet
AND MORE!

# Mosaic DVD $65.00

DVD The Drop Point Hunter/Utility Knife from Forge to Finish
By Bill Wiggins, Journeyman bladesmith
Edited by: H. Kent Hepworth
2 DVD set
#DVD-Droppoint $40.00

DVD Forging and Finishing the Brut De Forge Knife
by Joe Keeslar, Master Bladesmith
The “Brut De Forge” Two disc set is a step by step tutorial with the techniques used to forge, heat treat, and finish a knife from a worn out file and give it new life and function. A very simple and straight forward procedure for making a knife.
#dvd-brut $50.00

DVD’s By James Austin
Forging a Bearded Viking Axe
#BEARDEDAXE $35.00

Forging a Viking Age Broad Axe
#BROADAXE $35.00

DVD’s by Darryl Nelson
(not shown)
$35.00 each
#863 The Lynx
#dvdramfull
The Full Bodied Ram

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(828)665-1988

DVD Punch and Drift Course with Mark Aspery
There are many ways to punch and drift and it is one of the many fundamentals of blacksmithing. Using these methods you can become proficient. 144 minutes , 9 modules and 37 lessons
#dvd-punch $35.00

DVD’s By Mark Aspery
Any 2 Mark Aspery Books $110.00
Complete Mark Aspery Library!
Skills of a Blacksmith Volumes 1, 2 & 3
#Skillset3 $165.00

DVD Forging and Welding with Mark Aspery
Learn the principles for forge welding in a coal forge with and without flux. Enjoy some forge welding projects to get started with 80 minutes , 7 modules and 25 lessons
#dvd-weld $35.00
Pyramid Head Lag Bolts and Screws

Pyramid Head Lag Bolts (Black Oxide)

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Steel Black Screws

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Solid Brass Screws

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Pyramid Head Rivets

These rivets give a perfect old look. Have a forged look without the price of being forged.
Mild steel rivet Plain Finish

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Rivets - Round / Button Head

Mild steel solid rivets with plain steel finish

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Square Thick Head Rivets

Black oxide rivets

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Copper Rivets

Round / Button Head

(not shown)

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Rivet Assortment Packs

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<td>#rivet1/4x1.5</td>
<td>1/4 x 1-1/2</td>
<td>Qty 100</td>
<td>$25.00</td>
</tr>
</tbody>
</table>

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988

1/4 100 pack - $25.00
25 Each of 1/4 x 3/8, 3/4, 1" and 1-1/4"

Square Head Sockets

Designed specifically to work with impact tools, featuring increased strength and torque, easier access to tight areas and reduced wear. Just remember that if you drive a screw or bolt in to far there is no solution other than filling the hole. Over tightening can cause bolt heads to snap off. Final tightening should be done by hand

1/2" Drive

<table>
<thead>
<tr>
<th>#</th>
<th>Drive</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#socket5/16&quot;</td>
<td>For 3/16&quot; square head bolts and nuts</td>
<td>$10.00</td>
</tr>
<tr>
<td>#socket3/8&quot;</td>
<td>For 1/4&quot; square head bolts and nuts</td>
<td>$10.00</td>
</tr>
<tr>
<td>#socket7/16&quot;</td>
<td>For some 1/4&quot; square head bolts</td>
<td>$10.00</td>
</tr>
<tr>
<td>#socket1/2&quot;</td>
<td>For our 5/16&quot; bolts and nuts</td>
<td>$12.50</td>
</tr>
<tr>
<td>#socket9/16&quot;</td>
<td>For for most 3/8&quot; square bolts</td>
<td>$12.50</td>
</tr>
<tr>
<td>#socket3/4&quot;</td>
<td>For most 1/2&quot; square head bolts</td>
<td>$12.50</td>
</tr>
<tr>
<td>#set</td>
<td>All 6 sockets</td>
<td>$60.00</td>
</tr>
</tbody>
</table>

Gator Grip ®
Universal Socket
Pyramid Head and square head lag bolt (screw) installer.

Great for installation of all head styles.

Regular Gator for use on heads up to 9/16" use with 3/8" drive.

Gatorgrip $14.00

(40)
**Square Head Lag screws (bolts)**

**Black Oxide**

Hard to find square headed lag screws (lag bolts)

Finishes are AS IS.

**Quantity Discounting**

20% off per 500, 30% off per 1000

<table>
<thead>
<tr>
<th>#</th>
<th>Size</th>
<th>Qty</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#280c</td>
<td>3/16 x 3/4</td>
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<tr>
<td>#278c</td>
<td>3/16 x 1</td>
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</tr>
<tr>
<td>#277c</td>
<td>1/4 x 1</td>
<td>100</td>
<td>$30.00</td>
</tr>
<tr>
<td>#942c</td>
<td>1/4 x 1.25 (7/16 head)</td>
<td>100</td>
<td>$30.00</td>
</tr>
<tr>
<td>#943c</td>
<td>1/4 x 1.5 (7/16 head)</td>
<td>100</td>
<td>$35.00</td>
</tr>
<tr>
<td>#945c</td>
<td>1/4 x 2</td>
<td>100</td>
<td>$35.00</td>
</tr>
<tr>
<td>#946c</td>
<td>1/4 x 2.5 (7/16 head)</td>
<td>100</td>
<td>$40.00</td>
</tr>
<tr>
<td>#657c</td>
<td>1/4 x 3</td>
<td>100</td>
<td>$35.00</td>
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<tr>
<td>#159c</td>
<td>1/4 x 5</td>
<td>10</td>
<td>$12.50</td>
</tr>
<tr>
<td>#160c</td>
<td>1/4 x 5.5</td>
<td>10</td>
<td>$15.00</td>
</tr>
<tr>
<td>#947c</td>
<td>5/16 x 1</td>
<td>100</td>
<td>$35.00</td>
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<tr>
<td>#948c</td>
<td>5/16 x 1.25</td>
<td>100</td>
<td>$35.00</td>
</tr>
<tr>
<td>#668c</td>
<td>5/16 x 1.5</td>
<td>100</td>
<td>$40.00</td>
</tr>
<tr>
<td>#951c</td>
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<td>5/16 x 2.5</td>
<td>100</td>
<td>$40.00</td>
</tr>
<tr>
<td>#953c</td>
<td>5/16 x 3</td>
<td>100</td>
<td>$45.00</td>
</tr>
<tr>
<td>#163c</td>
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<tr>
<td>#161c</td>
<td>5/16 x 5.5</td>
<td>10</td>
<td>$15.00</td>
</tr>
<tr>
<td>#164c</td>
<td>3/8 x 3.5</td>
<td>50</td>
<td>$30.00</td>
</tr>
<tr>
<td>#963c</td>
<td>3/8 x 4</td>
<td>10</td>
<td>$11.50</td>
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<tr>
<td>#12x1</td>
<td>1/2 x 1</td>
<td>25</td>
<td>$10.00</td>
</tr>
<tr>
<td>#12x1.5</td>
<td>1/2 x 1.5</td>
<td>25</td>
<td>$11.25</td>
</tr>
<tr>
<td>#966c</td>
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<td>25</td>
<td>$12.50</td>
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<tr>
<td>#12x2.5</td>
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<td>$15.00</td>
</tr>
<tr>
<td>#975c</td>
<td>1/2 x 3</td>
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<td>$15.00</td>
</tr>
<tr>
<td>#965c</td>
<td>1/2 x 4</td>
<td>25</td>
<td>$16.25</td>
</tr>
<tr>
<td>#128c</td>
<td>1/2 x 6</td>
<td>10</td>
<td>$18.00</td>
</tr>
<tr>
<td>#271c</td>
<td>5/8 x 7</td>
<td></td>
<td>$8.00</td>
</tr>
<tr>
<td>#296c</td>
<td>7/16 x 5.25</td>
<td>10</td>
<td>$30.00</td>
</tr>
</tbody>
</table>

**Square Head Lag screws (bolts)**

**Plain**

Hard to find square headed lag screws (lag bolts)

Finishes are AS IS.  Inquire about other sizes

<table>
<thead>
<tr>
<th>#</th>
<th>Size</th>
<th>Qty</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>#945</td>
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<td>50</td>
<td>$17.50</td>
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<tr>
<td>#657</td>
<td>1/4 x 3</td>
<td>100</td>
<td>$35.00</td>
</tr>
<tr>
<td>#963</td>
<td>3/8 x 4</td>
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<td>$10.00</td>
</tr>
<tr>
<td>#128</td>
<td>1/2 x 6</td>
<td>10</td>
<td>$17.50</td>
</tr>
</tbody>
</table>

**Square Head Lag screws (bolts)**

**BLACK ZINC**

<table>
<thead>
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<th>#</th>
<th>Size</th>
<th>Qty</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>#956cz</td>
<td>3/8 x 1</td>
<td>50</td>
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<tr>
<td>#958cz</td>
<td>3/8 x 1.5</td>
<td>50</td>
<td>$15.00</td>
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<tr>
<td>#685cz</td>
<td>3/8 x 2</td>
<td>50</td>
<td>$20.00</td>
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<tr>
<td>#961cz</td>
<td>3/8 x 2.5</td>
<td>50</td>
<td>$20.00</td>
</tr>
<tr>
<td>#962cz</td>
<td>3/8 x 3</td>
<td>50</td>
<td>$25.00</td>
</tr>
</tbody>
</table>

**Diamond Head Lag Bolts**

5/16” square head, 3/16” shank
black oxide finish

# 939 3/16 x 3/4 Qty of 100 $35.00

#199 diamond head driver $7.50

**Use with Diamond head and 3/16” Square head bolts only**

---

**Quantity Discounts**

On Screws, Lag Bolts, Rivets, Nuts and Washers

20% off per 500

30% off per 1000

Machine bolts and square head lags can be hand hammered or machined.

Please Inquire

**Common Bolt Head Sizes**

<table>
<thead>
<tr>
<th>Size</th>
<th>Head</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16” Bolt</td>
<td>5/16” Head</td>
</tr>
<tr>
<td>1/4” Bolt</td>
<td>3/8” Head</td>
</tr>
<tr>
<td>5/16” Bolt</td>
<td>1/2” Head</td>
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<tr>
<td>3/8” Bolt</td>
<td>9/16” Head</td>
</tr>
<tr>
<td>1/2” Bolt</td>
<td>3/4” Head</td>
</tr>
</tbody>
</table>

---

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988
**Square Head Machine Bolts**

**Black Oxide**

Hard to find square head machine bolts
Finishes are AS IS.  Inquire about other sizes
Certain Machine bolts available in Plain .
Please Inquire.

**Quantity Discounting**

20% off per 500,
30% off per 1000

<table>
<thead>
<tr>
<th>Part #</th>
<th>Size</th>
<th>Description</th>
<th>Qty</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#292c</td>
<td>1/4-20 x 1-1/8</td>
<td>Qty 100</td>
<td>$20.00</td>
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<tr>
<td>#176c</td>
<td>1/4-20 x 1.75</td>
<td>Qty 100</td>
<td>$30.00</td>
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<tr>
<td>#114c</td>
<td>1/4-20 x 2</td>
<td>Qty 100</td>
<td>$30.00</td>
<td></td>
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<tr>
<td>#143c</td>
<td>1/4-20 x 2.25</td>
<td>Qty 100</td>
<td>$35.00</td>
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<tr>
<td>#115c</td>
<td>1/4-20 x 2.5</td>
<td>Qty 50</td>
<td>$20.00</td>
<td></td>
</tr>
<tr>
<td>#177c</td>
<td>1/4-20 x 2.75</td>
<td>Qty 50</td>
<td>$20.00</td>
<td></td>
</tr>
<tr>
<td>#116c</td>
<td>1/4-20 x 3</td>
<td>Qty 50</td>
<td>$20.00</td>
<td></td>
</tr>
<tr>
<td>#178c</td>
<td>1/4-20 x 3.25</td>
<td>Qty 50</td>
<td>$30.00</td>
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<tr>
<td>#179c</td>
<td>1/4-20 x 3.5</td>
<td>Qty 50</td>
<td>$42.50</td>
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</tr>
<tr>
<td>#144c</td>
<td>1/4-20 x 4</td>
<td>Qty 50</td>
<td>$42.50</td>
<td></td>
</tr>
<tr>
<td>#182c</td>
<td>1/4-20 x 4.5</td>
<td>Qty 10</td>
<td>$12.50</td>
<td></td>
</tr>
<tr>
<td>#183c</td>
<td>1/4-20 x 4.75</td>
<td>Qty 10</td>
<td>$13.00</td>
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<tr>
<td>#184c</td>
<td>1/4-20 x 5</td>
<td>Qty 10</td>
<td>$15.00</td>
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</tr>
<tr>
<td>#185c</td>
<td>1/4-20 x 6</td>
<td>Qty 10</td>
<td>$17.00</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Part #</th>
<th>Size</th>
<th>Description</th>
<th>Qty</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#141c</td>
<td>5/16-18 x 1.75</td>
<td>Qty 50</td>
<td>$32.50</td>
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</tr>
<tr>
<td>#166c</td>
<td>5/16-18 x 2.75</td>
<td>Qty 50</td>
<td>$37.50</td>
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<tr>
<td>#155c</td>
<td>5/16-18 x 3</td>
<td>Qty 25</td>
<td>$25.00</td>
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</tr>
<tr>
<td>#165c</td>
<td>5/16-18 x 3.5</td>
<td>Qty 10</td>
<td>$15.00</td>
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<tr>
<td>#135c</td>
<td>5/16-18 x 4</td>
<td>Qty 10</td>
<td>$17.50</td>
<td></td>
</tr>
<tr>
<td>#136c</td>
<td>5/16-18 x 5</td>
<td>Qty 10</td>
<td>$22.50</td>
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<tr>
<td>#145c</td>
<td>5/16-18 x 5.5</td>
<td>Qty 10</td>
<td>$25.00</td>
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</tr>
<tr>
<td>#146c</td>
<td>5/16-18 x 6</td>
<td>Qty 10</td>
<td>$27.50</td>
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</tr>
<tr>
<td>#137c</td>
<td>5/16-18 x 8.5</td>
<td>Each</td>
<td>$5.00</td>
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</table>

<table>
<thead>
<tr>
<th>Part #</th>
<th>Size</th>
<th>Description</th>
<th>Qty</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#127c</td>
<td>3/8-16 x 2.75</td>
<td>Qty 25</td>
<td>$20.00</td>
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</tr>
<tr>
<td>#189c</td>
<td>3/8-16 x 7.5</td>
<td>Each</td>
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<tr>
<td>#132c</td>
<td>3/8-16 x 18.5</td>
<td>Each</td>
<td>$12.00</td>
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<table>
<thead>
<tr>
<th>Part #</th>
<th>Size</th>
<th>Description</th>
<th>Qty</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#133c</td>
<td>1/2-13 x 4</td>
<td>Each</td>
<td>$4.00</td>
<td></td>
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<tr>
<td>#142c</td>
<td>1/2-13 x 6</td>
<td>Each</td>
<td>$6.00</td>
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<tr>
<td>#149c</td>
<td>5/8-11 x 2</td>
<td>Each</td>
<td>$5.25</td>
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<tr>
<td>#187c</td>
<td>5/8-11 x 3</td>
<td>Each</td>
<td>$6.00</td>
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<table>
<thead>
<tr>
<th>Part #</th>
<th>Size</th>
<th>Description</th>
<th>Qty</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#935cz</td>
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<td>Black Zinc</td>
<td>Qty 25</td>
<td>$15.00</td>
</tr>
</tbody>
</table>

**Pyramid Head - Machine Screws - Black Oxide**

These are similar to our pyramid head wood screws except they will use a nut instead of requiring the thread in wood for retention.
8-32 american machine threads
2” of threading all the way to the head
Single slot for flat bit screwdriver approx. 5/16” semi-round head

#293 Qty of 100 $35.00

**Square Drive Wood Screws**

**Black**

Don’t chew up wood screw heads anymore.
Flat and Phillips head screws have a tendency to get chewed up during installation.
Square drive is the answer.
Power drive bit available
Uses a # 3 Bit
Sold in Packs of 100

#940-1.5 12 x 1.5” $30.00
#940-2 12 x 2” $30.00

**Square Drive bit**

#3 square recess bit for square drive screws. Insets in to any Apex 1/4” screwdriver or drill driver.
3 Extra Hard Power Drive Bit
Length: 1-15/16”(L)
Point Diameter: 0.141”(D)
Shank Diameter: 1/4”(S)

#941 Square drive power Bit $1.25

**Black Oxide Washers**

**SAE or USS**

**USS has larger O.D.**

<table>
<thead>
<tr>
<th>Part #</th>
<th>Size</th>
<th>Description</th>
<th>Qty</th>
<th>Price</th>
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<tr>
<td>#982</td>
<td>SAE 1/4</td>
<td>Qty 100</td>
<td>$10.00</td>
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</tr>
<tr>
<td>#983</td>
<td>SAE 5/16</td>
<td>Qty 100</td>
<td>$10.00</td>
<td></td>
</tr>
<tr>
<td>#984</td>
<td>SAE 3/8</td>
<td>Qty 100</td>
<td>$12.00</td>
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</tr>
<tr>
<td>#985</td>
<td>SAE 1/2</td>
<td>Qty 25</td>
<td>$ 5.00</td>
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<td>#273</td>
<td>SAE 5/8</td>
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<td>$12.50</td>
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<table>
<thead>
<tr>
<th>Part #</th>
<th>Size</th>
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<th>Qty</th>
<th>Price</th>
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<td>USS 5/16</td>
<td>Qty 100</td>
<td>$15.00</td>
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<td>#984uss</td>
<td>USS 3/8</td>
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<td>$17.00</td>
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<tr>
<td>#985uss</td>
<td>USS 1/2</td>
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**Square Nuts - Black Oxide**

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<tr>
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<td>1/4-20</td>
<td>Qty 100</td>
<td>$20.00</td>
<td></td>
</tr>
<tr>
<td>#988</td>
<td>5/16-18</td>
<td>Qty 100</td>
<td>$20.00</td>
<td></td>
</tr>
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<td>#989</td>
<td>3/8-16</td>
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</tr>
<tr>
<td>#992</td>
<td>1/2-13</td>
<td>Qty 25</td>
<td>$18.75</td>
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<td>#168</td>
<td>5/8-11</td>
<td>Qty 25</td>
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**Square Nuts - Black Zinc**

<table>
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<th>Size</th>
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<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#989cz</td>
<td>3/8-16</td>
<td>Qty 100</td>
<td>$25.00</td>
<td></td>
</tr>
</tbody>
</table>

**Square Drive bit**

#3 square recess bit for square drive screws. Insets in to any Apex 1/4” screwdriver or drill driver.
3 Extra Hard Power Drive Bit
Length: 1-15/16”(L)
Point Diameter: 0.141”(D)
Shank Diameter: 1/4”(S)

#941 Square drive power Bit $1.25

**Quantity Discounts**

On Screws, Lag Bolts, Rivets, Nuts and Washers
20% off per 500
30% off per 1000
Machine bolts and square head lags can be hand hammered or machined.
Please Inquire

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988